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OFadalBasic_Inch

N1 G90 G17 G49 G00

N2 T0 M06

N3 S1000 M03

N4 G90 G00 X1.9291 Y-1.1811

N5 Z3.937 H0 M08

N6 Z2.0669

N7 G01 Z1.9685 F1.969

N8 Y-.9252 F5.906

N9 G17 G03 X42.5 Y-30. Z50. I47.0709 J-29.0748

N10 G02 X23.75 Y-40.8253 I-12.5 J0 F9.843

N11 Y-19.1747 I6.25 J10.8253

N12 X42.5 Y-30. I6.25 J-10.8253

N13 G03 X49. Y-36.5 I6.5 J0 F29.528

N14 G01 X1.9291 Y-1.1811 Z1.9685

N15 G00 Z3.937

N16 X-1.378 Y-1.7323

N17 Z2.0669

N18 G01 Z1.9685 F1.969

N19 X-1.122 F5.906

N20 G03 X-35. Y-37.5 Z50. I-33.878 J-42.2677

N21 G02 X-37.5 Y-35. I0 J2.5 F9.843

N22 G01 X-1.4764 Y-.9843 Z1.9685

N23 G02 X-35. Y-22.5 Z50. I-33.5236 J-24.0157

N24 G01 X-.9843 Y-.8858 Z1.9685

N25 G02 X-22.5 Y-25. Z50. I-24.0157 J-24.1142

N26 G01 X-.8858 Y-1.378 Z1.9685

N27 G02 X-25. Y-37.5 Z50. I-24.1142 J-33.622

N28 G01 X-1.378 Y-1.4764 Z1.9685

N29 G03 X-41.5 Y-44. Z50. I-33.622 J-42.5236 F29.528

N30 G01 X-1.378 Y-1.7323 Z1.9685

N31 G00 Z3.937

N32 M09

N33 G91 G28 Z0

N34 G90

N35 T0 M06

N36 S1000 M03

N37 G90 G00 X-1.511 Y.4274

N38 Z3.937 H0 M08

N39 Z2.6575

N40 G01 Y.2569 Z2.5591 F1.969

N41 G17 G02 X-45. Y5.2786 Z65. I-48.489 J49.7431

N42 G01 X-1.7717 Y1.7717 Z2.5591 F3.937

N43 X-1.511 F9.843

N44 Y.2569

N45 G03 X-31.7596 Y8.8626 Z65. I-48.489 J49.7431

N46 G01 X-1.2504 Y1.7717 Z2.5591

N47 X-.9897

N48 Y.4918

N49 G03 X-18.5191 Y17.8449 Z65. I-49.0103 J49.5082

N50 G01 X-.7291 Y1.7717 Z2.5591

N51 X-.4685

N52 Y1.0258

N53 G03 X-5.2786 Y45. Z65. I-49.5315 J48.9742

N54 G01 X-.4685 Y1.7717 Z2.5591

N55 G00 Z3.937

N56 Z2.6575

N57 G01 Z2.5591 F1.969

N58 X-1.7717 F9.843
N59 Y.2078
N60 G03 X-5.2786 Y45. Z65. I-48.2283 J49.7922
N61 G01 X-.6259 Y1.7717 Z2.5591
N62 G03 X-22.3989 Y38.5 Z65. I-15.2729 J36.7283 F29.528
N63 G01 X-.8818 Y1.2598 Z2.5591
N64 G00 Z3.937
N65 X-.2728 Y-.2728
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N67 G01 Z2.6378 F1.969
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N69 Z2.8346
N70 Y0
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N77 Z2.8346
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N82 X.2728
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N84 Z2.0079 F9.843
N85 Z2.8346
N86 Y0
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N89 Z2.8346
N90 X0
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N93 Z2.8346
N94 X.2728 Y-.2728
N95 Z2.6378 F1.969
N96 Z2.0079 F9.843
N97 Z2.8346
N98 X0
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N102 G01 X5.7087 Y.1389 F9.843
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N104 X5.7428 Z3.934
N105 X5.7596 Z3.9303
N106 X5.776 Z3.9251
N107 X5.7919 Z3.9186
N108 X5.8071 Z3.9106
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N113 X5.8699 Z3.8531
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N115 X5.8871 Z3.8234
N116 X5.8936 Z3.8075

N117 X5.8988 Z3.7911
N118 X5.9025 Z3.7743
N119 X5.9048 Z3.7573
N120 X5.9055 Z3.7402
N121 Z.0736
N122 G00 X3.4449
N123 G01 X3.4339 Y.1291 Z.0898 F1.969
N124 X3.423 Y.1173 Z.1046
N125 X3.4121 Y.1039 Z.1179
N126 X3.4011 Y.089 Z.1296
N127 X3.3902 Y.0728 Z.1393
N128 X3.3793 Y.0555 Z.1471
N129 X3.3683 Y.0375 Z.1527
N130 X3.3574 Y.0189 Z.1561
N131 X3.3465 Y0 Z.1575
N132 G19 G03 X85. Y-3.4641 Z-2. J0 K-.1575 F3.937
N133 Y3.4641 J3.4641 K2.
N134 Y0 Z4. J-3.4641 K2.
N135 G01 X3.3465 Z.3937 F9.843
N136 G03 X85. Y-8.6603 Z-5. J0 K-.3937
N137 Y8.6603 J8.6603 K5.
N138 Y0 Z10. J-8.6603 K5.
N139 Y-3.8942 Z9.2106 J0 K-10.
N140 Y-7.3499 Z.6925 J2.5312 K-5.9869 F29.528
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N145 G01 X3.3465 F1.969
N146 Z-.1378 F5.906
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N148 Y8.6603 Z-5. J0 K10. F9.843
N149 Y0 Z10. J-8.6603 K5.
N150 Y-8.6603 Z-5. J0 K-10.
N151 Y0 Z-10. J8.6603 K5.
N152 Y3.8942 Z-9.2106 J0 K10.
N153 Y7.3499 Z-.6925 J-2.5312 K5.9869 F29.528
N154 G01 X3.3465 Y.1897 Z.2084
N155 G00 X5.9055
N156 G91 G28 Z0 M05
N157 G91 G28 X0 Y0 M09
N158 M30
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