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N1 G90 G17 G49 G00

N2 T0 M06

N3 S1000 M03

N4 G05.1 Q1.

N5 G90 G00 X49. Y-30.

N6 G43 Z100. H0 M08

N7 Z52.5

N8 G01 Z50. F50.

N9 Y-23.5 F150.

N10 G17 G03 X42.5 Y-30. I0 J-6.5

N11 G02 X23.75 Y-40.825 I-12.5 J0 F250.

N12 Y-19.175 I6.25 J10.825

N13 X42.5 Y-30. I6.25 J-10.825

N14 G03 X49. Y-36.5 I6.5 J0 F750.

N15 G01 Y-30.

N16 G00 Z100.

N17 X-35. Y-44.

N18 Z52.5

N19 G01 Z50. F50.

N20 X-28.5 F150.

N21 G03 X-35. Y-37.5 I-6.5 J0

N22 G02 X-37.5 Y-35. I0 J2.5 F250.

N23 G01 Y-25.

N24 G02 X-35. Y-22.5 I2.5 J0

N25 G01 X-25.

N26 G02 X-22.5 Y-25. I0 J-2.5

N27 G01 Y-35.

N28 G02 X-25. Y-37.5 I-2.5 J0

N29 G01 X-35.

N30 G03 X-41.5 Y-44. I0 J-6.5 F750.

N31 G01 X-35.

N32 G00 Z100.

N33 M09

N34 G05.1 Q0

N35 G91 G28 Z0

N36 G90

N37 T0 M06

N38 S1000 M03

N39 G05.1 Q1.

N40 G90 G00 X-38.38 Y10.856

N41 G43 Z100. H0 M08

N42 Z67.5

N43 G01 Y6.526 Z65. F50.

N44 G17 G02 X-45. Y5.279 I-11.62 J43.474

N45 G01 Y45. F100.

N46 X-38.38 F250.

N47 Y6.526

N48 G03 X-31.76 Y8.863 I-11.62 J43.474

N49 G01 Y45.

N50 X-25.139

N51 Y12.491

N52 G03 X-18.519 Y17.845 I-24.861 J37.509

N53 G01 Y45.

N54 X-11.899

N55 Y26.056

N56 G03 X-5.279 Y45. I-38.101 J23.944

N57 G01 X-11.899

N58 G00 Z100.  
N59 Z67.5  
N60 G01 Z65. F50.  
N61 X-45. F250.  
N62 Y5.279  
N63 G03 X-5.279 Y45. I-5. J44.721  
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N65 G03 X-22.399 Y38.5 I0 J-6.5 F750.  
N66 G01 Y32.  
N67 G00 Z100.  
N68 X-6.929 Y-6.929  
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N70 G01 Z67. F50.  
N71 Z51. F250.  
N72 Z72.  
N73 Y0  
N74 Z67. F50.  
N75 Z51. F250.  
N76 Z72.  
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N102 Z67. F50.  
N103 Z51. F250.  
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N107 X145.868 Z99.924  
N108 X146.294 Z99.83  
N109 X146.71 Z99.698  
N110 X147.113 Z99.532  
N111 X147.5 Z99.33  
N112 X147.868 Z99.096  
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N121 X149.924 Z95.868  
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N123 X150. Z95.  
N124 Z1.87  
N125 G00 X87.5  
N126 G01 X87.222 Y3.278 Z2.28 F50.  
N127 X86.944 Y2.98 Z2.657  
N128 X86.667 Y2.64 Z2.996  
N129 X86.389 Y2.261 Z3.291  
N130 X86.111 Y1.849 Z3.539  
N131 X85.833 Y1.411 Z3.735  
N132 X85.556 Y.952 Z3.878  
N133 X85.278 Y.48 Z3.964  
N134 X85. Y0 Z4.  
N135 G19 G03 Y-3.464 Z-2. J0 K-4. F100.  
N136 Y3.464 J3.464 K2.  
N137 Y0 Z4. J-3.464 K2.  
N138 G01 Z10. F250.  
N139 G03 Y-8.66 Z-5. J0 K-10.  
N140 Y8.66 J8.66 K5.  
N141 Y0 Z10. J-8.66 K5.  
N142 Y-3.894 Z9.211 J0 K-10.  
N143 Y-7.35 Z.692 J2.531 K-5.987 F750.  
N144 G01 Y-4.819 Z-5.294  
N145 G00 X150.  
N146 Y-6.5 Z3.  
N147 X87.5  
N148 G01 X85. F50.  
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N150 G03 Y0 Z-10. J6.5 K0  
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