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OFanucBasic_Inch

N1 G90 G17 G49 G00

N2 T0 M06

N3 S1000 M03

N4 G90 G00 X1.9291 Y-1.1811

N5 G43 Z3.937 H0 M08

N6 Z2.0669

N7 G01 Z1.9685 F1.969

N8 Y-.9252 F5.906

N9 G17 G03 X42.5 Y-30. Z50. I47.0709 J-29.0748

N10 G02 X23.75 Y-40.8253 I-12.5 J0 F9.843

N11 Y-19.1747 I6.25 J10.8253

N12 X42.5 Y-30. I6.25 J-10.8253

N13 G03 X49. Y-36.5 I6.5 J0 F29.528

N14 G01 X1.9291 Y-1.1811 Z1.9685

N15 G00 Z3.937

N16 X-1.378 Y-1.7323

N17 Z2.0669

N18 G01 Z1.9685 F1.969

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N21 G02 X-37.5 Y-35. I0 J2.5 F9.843

N22 G01 X-1.4764 Y-.9843 Z1.9685

N23 G02 X-35. Y-22.5 Z50. I-33.5236 J-24.0157

N24 G01 X-.9843 Y-.8858 Z1.9685

N25 G02 X-22.5 Y-25. Z50. I-24.0157 J-24.1142

N26 G01 X-.8858 Y-1.378 Z1.9685

N27 G02 X-25. Y-37.5 Z50. I-24.1142 J-33.622

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N29 G03 X-41.5 Y-44. Z50. I-33.622 J-42.5236 F29.528

N30 G01 X-1.378 Y-1.7323 Z1.9685

N31 G00 Z3.937

N32 M09

N33 G91 G28 Z0

N34 G90

N35 T0 M06

N36 S1000 M03

N37 G90 G00 X-1.511 Y.4274

N38 G43 Z3.937 H0 M08

N39 Z2.6575

N40 G01 Y.2569 Z2.5591 F1.969

N41 G17 G02 X-45. Y5.2786 Z65. I-48.489 J49.7431

N42 G01 X-1.7717 Y1.7717 Z2.5591 F3.937

N43 X-1.511 F9.843

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N45 G03 X-31.7596 Y8.8626 Z65. I-48.489 J49.7431

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N47 X-.9897

N48 Y.4918

N49 G03 X-18.5191 Y17.8449 Z65. I-49.0103 J49.5082

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N51 X-.4685

N52 Y1.0258

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N55 G00 Z3.937

N56 Z2.6575

N57 G01 Z2.5591 F1.969

N58 X-1.7717 F9.843
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N60 G03 X-5.2786 Y45. Z65. I-48.2283 J49.7922
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N62 G03 X-22.3989 Y38.5 Z65. I-15.2729 J36.7283 F29.528
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N119 X5.9048 Z3.7573
N120 X5.9055 Z3.7402
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N125 X3.4121 Y.1039 Z.1179
N126 X3.4011 Y.089 Z.1296
N127 X3.3902 Y.0728 Z.1393
N128 X3.3793 Y.0555 Z.1471
N129 X3.3683 Y.0375 Z.1527
N130 X3.3574 Y.0189 Z.1561
N131 X3.3465 Y0 Z.1575
N132 G19 G03 X85. Y-3.4641 Z-2. J0 K-.1575 F3.937
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N134 Y0 Z4. J-3.4641 K2.
N135 G01 X3.3465 Z.3937 F9.843
N136 G03 X85. Y-8.6603 Z-5. J0 K-.3937
N137 Y8.6603 J8.6603 K5.
N138 Y0 Z10. J-8.6603 K5.
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N140 Y-7.3499 Z.6925 J2.5312 K-5.9869 F29.528
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N145 G01 X3.3465 F1.969
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N150 Y-8.6603 Z-5. J0 K-10.
N151 Y0 Z-10. J8.6603 K5.
N152 Y3.8942 Z-9.2106 J0 K10.
N153 Y7.3499 Z-.6925 J-2.5312 K5.9869 F29.528
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N157 G91 G28 X0 Y0 M09
N158 G90
N159 M30
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