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OFanucBasic_Inch_Sub_Inc

N1 G20 G91

N2 G00 Z-1.8701

N3 G01 Z-.0984 F1.969

N4 Y.2559 F5.906

N5 G17 G03 X40.5709 Y-29.0748 Z48.0315 I47.0709 J-29.0748

N6 G02 X-18.75 Y-10.8253 I-12.5 J0 F9.843

N7 Y21.6506 I6.25 J10.8253

N8 X18.75 Y-10.8253 I6.25 J-10.8253

N9 G03 X6.5 Y-6.5 I6.5 J0 F29.528

N10 G01 X-47.0709 Y35.3189 Z-48.0315

N11 G00 Z1.9685

N12 X-3.3071 Y-.5512

N13 Z-1.8701

N14 G01 Z-.0984 F1.969

N15 X.256 F5.906

N16 G03 X-33.878 Y-35.7677 Z48.0315 I-33.878 J-42.2677

N17 G02 X-2.5 Y2.5 I0 J2.5 F9.843

N18 G01 X36.0236 Y34.0157 Z-48.0315

N19 G02 X-33.5236 Y-21.5157 Z48.0315 I-33.5236 J-24.0157

N20 G01 X34.0157 Y21.6142 Z-48.0315

N21 G02 X-21.5157 Y-24.1142 Z48.0315 I-24.0157 J-24.1142

N22 G01 X21.6142 Y23.622 Z-48.0315

N23 G02 X-24.1142 Y-36.122 Z48.0315 I-24.1142 J-33.622

N24 G01 X23.622 Y36.0236 Z-48.0315

N25 G03 X-40.122 Y-42.5236 Z48.0315 I-33.622 J-42.5236 F29.528

N26 G01 X40.122 Y42.2677 Z-48.0315

N27 G00 Z1.9685

N28 M09

N29 G00 Z-1.2795

N30 G01 Y-.1705 Z-.0984 F1.969

N31 G17 G02 X-43.489 Y5.0217 Z62.4409 I-48.489 J49.7431

N32 G01 X43.2283 Y-3.5069 Z-62.4409 F3.937

N33 X.2607 F9.843

N34 Y-1.5148

N35 G03 X-30.2486 Y8.6057 Z62.4409 I-48.489 J49.7431

N36 G01 X30.5092 Y-7.0909 Z-62.4409

N37 X.2607

N38 Y-1.2799

N39 G03 X-17.5294 Y17.3531 Z62.4409 I-49.0103 J49.5082

N40 G01 X17.79 Y-16.0732 Z-62.4409

N41 X.2606

N42 Y-.7459

N43 G03 X-4.8101 Y43.9742 Z62.4409 I-49.5315 J48.9742

N44 G01 X4.8101 Y-43.2283 Z-62.4409

N45 G00 Z1.3779

N46 Z-1.2795

N47 G01 Z-.0984 F1.969

N48 X-1.3032 F9.843

N49 Y-1.5639

N50 G03 X-3.5069 Y44.7922 Z62.4409 I-48.2283 J49.7922

N51 G01 X4.6527 Y-43.2283 Z-62.4409

N52 G03 X-21.773 Y36.7283 Z62.4409 I-15.2729 J36.7283 F29.528

N53 G01 X21.5171 Y-37.2402 Z-62.4409

N54 G00 Z1.3779

N55 X.609 Y-1.5326

N56 Z-1.1024

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N83 Z.8267
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N87 Z.8267
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N90 Z-.6299 F9.843
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N92 G01 X5.7087 Y.4117 F9.843
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N94 X.017 Z-.0023
N95 X.0168 Z-.0037
N96 X.0164 Z-.0052
N97 X.0159 Z-.0065
N98 X.0152 Z-.008
N99 X.0145 Z-.0092
N100 X.0136 Z-.0104
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N113 G01 X-.011 Y-.0098 Z.0162 F1.969
N114 X-.0109 Y-.0118 Z.0148
N115 X-.0109 Y-.0134 Z.0133
N116 X-.011 Y-.0149 Z.0117

N117 X-.0109 Y-.0162 Z.0097
N118 X-.0109 Y-.0173 Z.0078
N119 X-.011 Y-.018 Z.0056
N120 X-.0109 Y-.0186 Z.0034
N121 X-.0109 Y-.0189 Z.0014
N122 G19 G03 X81.6535 Y-3.4641 Z-2.1575 J0 K-.1575 F3.937
N123 Y6.9282 J3.4641 K2.
N124 Y-3.4641 Z6. J-3.4641 K2.
N125 G01 X-81.6535 Z-3.6063 F9.843
N126 G03 X81.6535 Y-8.6603 Z-5.3937 J0 K-.3937
N127 Y17.3206 J8.6603 K5.
N128 Y-8.6603 Z15. J-8.6603 K5.
N129 Y-3.8942 Z-.7894 J0 K-10.
N130 Y-3.4557 Z-8.5181 J2.5312 K-5.9869 F29.528
N131 G01 X-81.6535 Y7.1602 Z-.9009
N132 G00 X2.559
N133 Y-.0662 Z.3265
N134 X-2.4606
N135 G01 X-.0984 F1.969
N136 Z-.2559 F5.906
N137 G03 X81.6535 Y.2559 Z-9.8622 J.2559 K-3.3622
N138 Y8.6603 Z5. J0 K10. F9.843
N139 Y-8.6603 Z15. J-8.6603 K5.
N140 Y-8.6603 Z-15. J0 K-10.
N141 Y8.6603 Z-5. J8.6603 K5.
N142 Y3.8942 Z.7894 J0 K10.
N143 Y3.4557 Z8.5181 J-2.5312 K5.9869 F29.528
N144 G01 X-81.6535 Y-7.1602 Z.9009
N145 G00 X2.559
N146 M05
N147 M09
N148 G90
N149 M99
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