

%  
OFanucBasic\_Metric  
N1 G90 G17 G49 G00  
N2 T0 M06  
N3 S1000 M03  
N4 G90 G00 X49. Y-30.  
N5 G43 Z100. H0 M08  
N6 Z52.5  
N7 G01 Z50. F50.  
N8 Y-23.5 F150.  
N9 G17 G03 X42.5 Y-30. I0 J-6.5  
N10 G02 X23.75 Y-40.825 I-12.5 J0 F250.  
N11 Y-19.175 I6.25 J10.825  
N12 X42.5 Y-30. I6.25 J-10.825  
N13 G03 X49. Y-36.5 I6.5 J0 F750.  
N14 G01 Y-30.  
N15 G00 Z100.  
N16 X-35. Y-44.  
N17 Z52.5  
N18 G01 Z50. F50.  
N19 X-28.5 F150.  
N20 G03 X-35. Y-37.5 I-6.5 J0  
N21 G02 X-37.5 Y-35. I0 J2.5 F250.  
N22 G01 Y-25.  
N23 G02 X-35. Y-22.5 I2.5 J0  
N24 G01 X-25.  
N25 G02 X-22.5 Y-25. I0 J-2.5  
N26 G01 Y-35.  
N27 G02 X-25. Y-37.5 I-2.5 J0  
N28 G01 X-35.  
N29 G03 X-41.5 Y-44. I0 J-6.5 F750.  
N30 G01 X-35.  
N31 G00 Z100.  
N32 M09  
N33 G91 G28 Z0  
N34 G90  
N35 T0 M06  
N36 S1000 M03  
N37 G90 G00 X-38.38 Y10.856  
N38 G43 Z100. H0 M08  
N39 Z67.5  
N40 G01 Y6.526 Z65. F50.  
N41 G17 G02 X-45. Y5.279 I-11.62 J43.474  
N42 G01 Y45. F100.  
N43 X-38.38 F250.  
N44 Y6.526  
N45 G03 X-31.76 Y8.863 I-11.62 J43.474  
N46 G01 Y45.  
N47 X-25.139  
N48 Y12.491  
N49 G03 X-18.519 Y17.845 I-24.861 J37.509  
N50 G01 Y45.  
N51 X-11.899  
N52 Y26.056  
N53 G03 X-5.279 Y45. I-38.101 J23.944  
N54 G01 X-11.899  
N55 G00 Z100.  
N56 Z67.5  
N57 G01 Z65. F50.

N58 X-45. F250.  
N59 Y5.279  
N60 G03 X-5.279 Y45. I-5. J44.721  
N61 G01 X-15.899  
N62 G03 X-22.399 Y38.5 I0 J-6.5 F750.  
N63 G01 Y32.  
N64 G00 Z100.  
N65 X-6.929 Y-6.929  
N66 Z72.  
N67 G01 Z67. F50.  
N68 Z51. F250.  
N69 Z72.  
N70 Y0  
N71 Z67. F50.  
N72 Z51. F250.  
N73 Z72.  
N74 Y6.929  
N75 Z67. F50.  
N76 Z51. F250.  
N77 Z72.  
N78 X0  
N79 Z67. F50.  
N80 Z51. F250.  
N81 Z72.  
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N85 Z72.  
N86 Y0  
N87 Z67. F50.  
N88 Z51. F250.  
N89 Z72.  
N90 X0  
N91 Z67. F50.  
N92 Z51. F250.  
N93 Z72.  
N94 X6.929 Y-6.929  
N95 Z67. F50.  
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N97 Z72.  
N98 X0  
N99 Z67. F50.  
N100 Z51. F250.  
N101 G00 Z100.  
N102 G01 X145. Y3.528 F250.  
N103 X145.436 Z99.981  
N104 X145.868 Z99.924  
N105 X146.294 Z99.83  
N106 X146.71 Z99.698  
N107 X147.113 Z99.532  
N108 X147.5 Z99.33  
N109 X147.868 Z99.096  
N110 X148.214 Z98.83  
N111 X148.536 Z98.536  
N112 X148.83 Z98.214  
N113 X149.096 Z97.868  
N114 X149.33 Z97.5  
N115 X149.532 Z97.113  
N116 X149.698 Z96.71

N117 X149.83 Z96.294  
N118 X149.924 Z95.868  
N119 X149.981 Z95.436  
N120 X150. Z95.  
N121 Z1.87  
N122 G00 X87.5  
N123 G01 X87.222 Y3.278 Z2.28 F50.  
N124 X86.944 Y2.98 Z2.657  
N125 X86.667 Y2.64 Z2.996  
N126 X86.389 Y2.261 Z3.291  
N127 X86.111 Y1.849 Z3.539  
N128 X85.833 Y1.411 Z3.735  
N129 X85.556 Y.952 Z3.878  
N130 X85.278 Y.48 Z3.964  
N131 X85. Y0 Z4.  
N132 G19 G03 Y-3.464 Z-2. J0 K-4. F100.  
N133 Y3.464 J3.464 K2.  
N134 Y0 Z4. J-3.464 K2.  
N135 G01 Z10. F250.  
N136 G03 Y-8.66 Z-5. J0 K-10.  
N137 Y8.66 J8.66 K5.  
N138 Y0 Z10. J-8.66 K5.  
N139 Y-3.894 Z9.211 J0 K-10.  
N140 Y-7.35 Z.692 J2.531 K-5.987 F750.  
N141 G01 Y-4.819 Z-5.294  
N142 G00 X150.  
N143 Y-6.5 Z3.  
N144 X87.5  
N145 G01 X85. F50.  
N146 Z-3.5 F150.  
N147 G03 Y0 Z-10. J6.5 K0  
N148 Y8.66 Z-5. J0 K10. F250.  
N149 Y0 Z10. J-8.66 K5.  
N150 Y-8.66 Z-5. J0 K-10.  
N151 Y0 Z-10. J8.66 K5.  
N152 Y3.894 Z-9.211 J0 K10.  
N153 Y7.35 Z-.692 J-2.531 K5.987 F750.  
N154 G01 Y4.819 Z5.294  
N155 G00 X150.  
N156 G91 G28 Z0 M05  
N157 G91 G28 X0 Y0 M09  
N158 G90  
N159 M30  
%