

%
OFanucBasic_Metric_Sub_Inc
N1 G91
N2 G00 Z-47.5
N3 G01 Z-2.5 F50.
N4 Y6.5 F150.
N5 G17 G03 X-6.5 Y-6.5 I0 J-6.5
N6 G02 X-18.75 Y-10.825 I-12.5 J0 F250.
N7 Y21.65 I6.25 J10.825
N8 X18.75 Y-10.825 I6.25 J-10.825
N9 G03 X6.5 Y-6.5 I6.5 J0 F750.
N10 G01 Y6.5
N11 G00 Z50.
N12 X-84. Y-14.
N13 Z-47.5
N14 G01 Z-2.5 F50.
N15 X6.5 F150.
N16 G03 X-6.5 Y6.5 I-6.5 J0
N17 G02 X-2.5 Y2.5 I0 J2.5 F250.
N18 G01 Y10.
N19 G02 X2.5 Y2.5 I2.5 J0
N20 G01 X10.
N21 G02 X2.5 Y-2.5 I0 J-2.5
N22 G01 Y-10.
N23 G02 X-2.5 Y-2.5 I-2.5 J0
N24 G01 X-10.
N25 G03 X-6.5 Y-6.5 I0 J-6.5 F750.
N26 G01 X6.5
N27 G00 Z50.
N28 M09
N29 G00 Z-32.5
N30 G01 Y-4.33 Z-2.5 F50.
N31 G17 G02 X-6.62 Y-1.247 I-11.62 J43.474
N32 G01 Y39.721 F100.
N33 X6.62 F250.
N34 Y-38.474
N35 G03 X6.62 Y2.337 I-11.62 J43.474
N36 G01 Y36.137
N37 X6.621
N38 Y-32.509
N39 G03 X6.62 Y5.354 I-24.861 J37.509
N40 G01 Y27.155
N41 X6.62
N42 Y-18.944
N43 G03 X6.62 Y18.944 I-38.101 J23.944
N44 G01 X-6.62
N45 G00 Z35.
N46 Z-32.5
N47 G01 Z-2.5 F50.
N48 X-33.101 F250.
N49 Y-39.721
N50 G03 X39.721 Y39.721 I-5. J44.721
N51 G01 X-10.62
N52 G03 X-6.5 Y-6.5 I0 J-6.5 F750.
N53 G01 Y-6.5
N54 G00 Z35.
N55 X15.47 Y-38.929
N56 Z-28.
N57 G01 Z-5. F50.

N58 Z-16. F250.
N59 Z21.
N60 Y6.929
N61 Z-5. F50.
N62 Z-16. F250.
N63 Z21.
N64 Y6.929
N65 Z-5. F50.
N66 Z-16. F250.
N67 Z21.
N68 X6.929
N69 Z-5. F50.
N70 Z-16. F250.
N71 Z21.
N72 X6.929
N73 Z-5. F50.
N74 Z-16. F250.
N75 Z21.
N76 Y-6.929
N77 Z-5. F50.
N78 Z-16. F250.
N79 Z21.
N80 X-6.929
N81 Z-5. F50.
N82 Z-16. F250.
N83 Z21.
N84 X6.929 Y-6.929
N85 Z-5. F50.
N86 Z-16. F250.
N87 Z21.
N88 X-6.929
N89 Z-5. F50.
N90 Z-16. F250.
N91 G00 Z49.
N92 G01 X145. Y10.457 F250.
N93 X.436 Z-.019
N94 X.432 Z-.057
N95 X.426 Z-.094
N96 X.416 Z-.132
N97 X.403 Z-.166
N98 X.387 Z-.202
N99 X.368 Z-.234
N100 X.346 Z-.266
N101 X.322 Z-.294
N102 X.294 Z-.322
N103 X.266 Z-.346
N104 X.234 Z-.368
N105 X.202 Z-.387
N106 X.166 Z-.403
N107 X.132 Z-.416
N108 X.094 Z-.426
N109 X.057 Z-.432
N110 X.019 Z-.436
N111 Z-93.13
N112 G00 X-62.5
N113 G01 X-.278 Y-.25 Z.41 F50.
N114 X-.278 Y-.298 Z.377
N115 X-.277 Y-.34 Z.339
N116 X-.278 Y-.379 Z.295

N117 X-.278 Y-.412 Z.248
N118 X-.278 Y-.438 Z.196
N119 X-.277 Y-.459 Z.143
N120 X-.278 Y-.472 Z.086
N121 X-.278 Y-.48 Z.036
N122 G19 G03 Y-3.464 Z-6. J0 K-4. F100.
N123 Y6.928 J3.464 K2.
N124 Y-3.464 Z6. J-3.464 K2.
N125 G01 Z6. F250.
N126 G03 Y-8.66 Z-15. J0 K-10.
N127 Y17.32 J8.66 K5.
N128 Y-8.66 Z15. J-8.66 K5.
N129 Y-3.894 Z-.789 J0 K-10.
N130 Y-3.456 Z-8.519 J2.531 K-5.987 F750.
N131 G01 Y2.531 Z-5.986
N132 G00 X65.
N133 Y-1.681 Z8.294
N134 X-62.5
N135 G01 X-2.5 F50.
N136 Z-6.5 F150.
N137 G03 Y6.5 Z-6.5 J6.5 K0
N138 Y8.66 Z5. J0 K10. F250.
N139 Y-8.66 Z15. J-8.66 K5.
N140 Y-8.66 Z-15. J0 K-10.
N141 Y8.66 Z-5. J8.66 K5.
N142 Y3.894 Z.789 J0 K10.
N143 Y3.456 Z8.519 J-2.531 K5.987 F750.
N144 G01 Y-2.531 Z5.986
N145 G00 X65.
N146 M05
N147 M09
N148 G90
N149 M99
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