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OFanucBasic\_Y\_to\_A\_Metric

N1 G90 G17 G49 G00

N2 T0 M06

N3 S1000 M03

N4 G90 G00 X49. A-30.

N5 G43 Z100. H0 M08

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N7 G01 Z50. F50.

N8 A-23.5 F150.

N9 G17 G03 X42.5 A-30. I0 J-6.5

N10 G02 X23.75 A-40.825 I-12.5 J0 F250.

N11 A-19.175 I6.25 J10.825

N12 X42.5 A-30. I6.25 J-10.825

N13 G03 X49. A-36.5 I6.5 J0 F750.

N14 G01 A-30.

N15 G00 Z100.

N16 X-35. A-44.

N17 Z52.5

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N19 X-28.5 F150.

N20 G03 X-35. A-37.5 I-6.5 J0

N21 G02 X-37.5 A-35. I0 J2.5 F250.

N22 G01 A-25.

N23 G02 X-35. A-22.5 I2.5 J0

N24 G01 X-25.

N25 G02 X-22.5 A-25. I0 J-2.5

N26 G01 A-35.

N27 G02 X-25. A-37.5 I-2.5 J0

N28 G01 X-35.

N29 G03 X-41.5 A-44. I0 J-6.5 F750.

N30 G01 X-35.

N31 G00 Z100.

N32 M09

N33 G91 G28 Z0

N34 G90

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N36 S1000 M03

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N47 X-25.139

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N50 G01 A45.

N51 X-11.899

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N53 G03 X-5.279 A45. I-38.101 J23.944

N54 G01 X-11.899

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N57 G01 Z65. F50.

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N134 A0 Z4. J-3.464 K2.  
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