

%
OFanucBasic_Z-_Metric
N1 G90 G17 G49 G00
N2 T0 M06
N3 S1000 M03
N4 G90 G00 X49. Y-30.
N5 G43 Z-100. H0 M08
N6 Z-52.5
N7 G01 Z-50. F50.
N8 Y-23.5 F150.
N9 G17 G03 X42.5 Y-30. I0 J-6.5
N10 G02 X23.75 Y-40.825 I-12.5 J0 F250.
N11 Y-19.175 I6.25 J10.825
N12 X42.5 Y-30. I6.25 J-10.825
N13 G03 X49. Y-36.5 I6.5 J0 F750.
N14 G01 Y-30.
N15 G00 Z-100.
N16 X-35. Y-44.
N17 Z-52.5
N18 G01 Z-50. F50.
N19 X-28.5 F150.
N20 G03 X-35. Y-37.5 I-6.5 J0
N21 G02 X-37.5 Y-35. I0 J2.5 F250.
N22 G01 Y-25.
N23 G02 X-35. Y-22.5 I2.5 J0
N24 G01 X-25.
N25 G02 X-22.5 Y-25. I0 J-2.5
N26 G01 Y-35.
N27 G02 X-25. Y-37.5 I-2.5 J0
N28 G01 X-35.
N29 G03 X-41.5 Y-44. I0 J-6.5 F750.
N30 G01 X-35.
N31 G00 Z-100.
N32 M09
N33 G91 G28 Z0
N34 G90
N35 T0 M06
N36 S1000 M03
N37 G90 G00 X-38.38 Y10.856
N38 G43 Z-100. H0 M08
N39 Z-67.5
N40 G01 Y6.526 Z-65. F50.
N41 G17 G02 X-45. Y5.279 I-11.62 J43.474
N42 G01 Y45. F100.
N43 X-38.38 F250.
N44 Y6.526
N45 G03 X-31.76 Y8.863 I-11.62 J43.474
N46 G01 Y45.
N47 X-25.139
N48 Y12.491
N49 G03 X-18.519 Y17.845 I-24.861 J37.509
N50 G01 Y45.
N51 X-11.899
N52 Y26.056
N53 G03 X-5.279 Y45. I-38.101 J23.944
N54 G01 X-11.899
N55 G00 Z-100.
N56 Z-67.5
N57 G01 Z-65. F50.

N58 X-45. F250.
N59 Y5.279
N60 G03 X-5.279 Y45. I-5. J44.721
N61 G01 X-15.899
N62 G03 X-22.399 Y38.5 I0 J-6.5 F750.
N63 G01 Y32.
N64 G00 Z-100.
N65 X-6.929 Y-6.929
N66 Z-72.
N67 G01 Z-67. F50.
N68 Z-51. F250.
N69 Z-72.
N70 Y0
N71 Z-67. F50.
N72 Z-51. F250.
N73 Z-72.
N74 Y6.929
N75 Z-67. F50.
N76 Z-51. F250.
N77 Z-72.
N78 X0
N79 Z-67. F50.
N80 Z-51. F250.
N81 Z-72.
N82 X6.929
N83 Z-67. F50.
N84 Z-51. F250.
N85 Z-72.
N86 Y0
N87 Z-67. F50.
N88 Z-51. F250.
N89 Z-72.
N90 X0
N91 Z-67. F50.
N92 Z-51. F250.
N93 Z-72.
N94 X6.929 Y-6.929
N95 Z-67. F50.
N96 Z-51. F250.
N97 Z-72.
N98 X0
N99 Z-67. F50.
N100 Z-51. F250.
N101 G00 Z-100.
N102 G01 X145. Y3.528 F250.
N103 X145.436 Z-99.981
N104 X145.868 Z-99.924
N105 X146.294 Z-99.83
N106 X146.71 Z-99.698
N107 X147.113 Z-99.532
N108 X147.5 Z-99.33
N109 X147.868 Z-99.096
N110 X148.214 Z-98.83
N111 X148.536 Z-98.536
N112 X148.83 Z-98.214
N113 X149.096 Z-97.868
N114 X149.33 Z-97.5
N115 X149.532 Z-97.113
N116 X149.698 Z-96.71

N117 X149.83 Z-96.294
N118 X149.924 Z-95.868
N119 X149.981 Z-95.436
N120 X150. Z-95.
N121 Z-1.87
N122 G00 X87.5
N123 G01 X87.222 Y3.278 Z-2.28 F50.
N124 X86.944 Y2.98 Z-2.657
N125 X86.667 Y2.64 Z-2.996
N126 X86.389 Y2.261 Z-3.291
N127 X86.111 Y1.849 Z-3.539
N128 X85.833 Y1.411 Z-3.735
N129 X85.556 Y.952 Z-3.878
N130 X85.278 Y.48 Z-3.964
N131 X85. Y0 Z-4.
N132 G19 G03 Y-3.464 Z2. J0 K-4. F100.
N133 Y3.464 J3.464 K2.
N134 Y0 Z-4. J-3.464 K2.
N135 G01 Z-10. F250.
N136 G03 Y-8.66 Z5. J0 K-10.
N137 Y8.66 J8.66 K5.
N138 Y0 Z-10. J-8.66 K5.
N139 Y-3.894 Z-9.211 J0 K-10.
N140 Y-7.35 Z-.692 J2.531 K-5.987 F750.
N141 G01 Y-4.819 Z5.294
N142 G00 X150.
N143 Y-6.5 Z-3.
N144 X87.5
N145 G01 X85. F50.
N146 Z3.5 F150.
N147 G03 Y0 Z10. J6.5 K0
N148 Y8.66 Z5. J0 K10. F250.
N149 Y0 Z-10. J-8.66 K5.
N150 Y-8.66 Z5. J0 K-10.
N151 Y0 Z10. J8.66 K5.
N152 Y3.894 Z9.211 J0 K10.
N153 Y7.35 Z.692 J-2.531 K5.987 F750.
N154 G01 Y4.819 Z-5.294
N155 G00 X150.
N156 G91 G28 Z0 M05
N157 G91 G28 X0 Y0 M09
N158 G90
N159 M30
%