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N1 G00 G17 G21 G40 G80 G90
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N3 G91 G28 Z0.0
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N7 G90 B0.0 C0.0
N8 T0 M06
N9 G54 G17 G90
N10 S1000 M03
N11 M08
N12 G43.4 H0
N13 G00 X49. Y-30.
N14 Z100.
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N16 G01 Z50. F50.
N17 Y-23.5 F150.
N18 G03 X42.5 Y-30. I0 J-6.5
N19 G02 X23.75 Y-40.8253 I-12.5 J0 F250.
N20 Y-19.1747 I6.25 J10.8253
N21 X42.5 Y-30. I6.25 J-10.8253
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N32 G01 Y-25.
N33 G02 X-35. Y-22.5 I2.5 J0
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N36 G01 Y-35.
N37 G02 X-25. Y-37.5 I-2.5 J0
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N56 G01 Y6.5262 Z65. F50.
N57 G02 X-45. Y5.2786 I-11.6202 J43.4738
N58 G01 Y45. F100.

N59 X-38.3798 F250.
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N61 G03 X-31.7596 Y8.8626 I-11.6202 J43.4738
N62 G01 Y45.
N63 X-25.1393
N64 Y12.4907
N65 G03 X-18.5191 Y17.8449 I-24.8607 J37.5093
N66 G01 Y45.
N67 X-11.8989
N68 Y26.0562
N69 G03 X-5.2786 Y45. I-38.1011 J23.9438
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N74 X-45. F250.
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N76 G03 X-5.2786 Y45. I-5. J44.7214
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N117 Z51. F250.

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N124 X147.1131 Z99.5315 B-25.
N125 X147.5 Z99.3301 B-29.9999
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N143 X86.6667 Y2.6398 Z2.9958
N144 X86.3889 Y2.2609 Z3.2911
N145 X86.1111 Y1.8493 Z3.5388
N146 X85.8333 Y1.4109 Z3.7353
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N148 X85.2778 Y.4795 Z3.964
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N152 Y0 Z4. J-3.4641 K2.
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N154 G03 Y-8.6603 Z-5. J0 K-10.
N155 Y8.6603 J8.6603 K5.
N156 Y0 Z10. J-8.6603 K5.
N157 Y-3.8942 Z9.2106 J0 K-10.
N158 Y-7.3499 Z.6925 J2.5312 K-5.9869 F750.
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N161 Y-6.5 Z3.
N162 X87.5
N163 G01 X85. F50.
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N166 Y8.6603 Z-5. J0 K10. F250.
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N169 Y0 Z-10. J8.6603 K5.
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