

O1000  
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N3 S1000 M03  
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N5 G01 X83.228 Z103.2 F50.0  
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N7 Z101.2 F150.0  
N8 Z45.2 F250.0  
N9 X80.4  
N10 Z0  
N11 X83.228 Z1.414 F750.0  
N12 Z103.2 F250.0  
N13 X79.878 F50.0  
N14 X72.9  
N15 Z101.2 F150.0  
N16 Z45.2 F250.0  
N17 X77.05  
N18 X79.878 Z46.614 F750.0  
N19 Z103.2 F250.0  
N20 X76.128 F50.0  
N21 X69.15  
N22 Z101.2 F150.0  
N23 Z45.2 F250.0  
N24 X73.3  
N25 X76.128 Z46.614 F750.0  
N26 Z103.2 F250.0  
N27 X72.378 F50.0  
N28 X65.4  
N29 Z101.2 F150.0  
N30 Z45.2 F250.0  
N31 X69.55  
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N34 X68.628 F50.0  
N35 X61.65  
N36 Z101.2 F150.0  
N37 Z45.2 F250.0  
N38 X65.8  
N39 X68.628 Z46.614 F750.0  
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N43 Z101.2 F150.0  
N44 Z54.743 F250.0  
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N46 G01 X60.4 Z45.2  
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N52 Z101.2 F150.0  
N53 Z57.232 F250.0  
N54 G03 X58.3 Z54.354 R10.4  
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N58 X50.4

N59 Z101.2 F150.0  
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N64 X53.628 F50.0  
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N66 Z101.2 F150.0  
N67 Z59.584 F250.0  
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N69 G01 X53.628 Z59.978 F750.0  
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N95 Z101.2 F150.0  
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N105 Z60.2  
N106 X32.05  
N107 X34.878 Z61.614 F750.0  
N108 Z103.2 F250.0  
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N110 X24.15  
N111 Z101.2 F150.0  
N112 Z78.091 F250.0  
N113 X28.3 Z76.016  
N114 X31.128 Z77.43 F750.0  
N115 Z103.2 F250.0  
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N117 X20.4

N118 Z101.2 F150.0  
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N132 X30.0 Z74.766  
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N145 M08  
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N150 X10.4 F250.0  
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N152 X22.4  
N153 X24.0  
N154 Z85.0  
N155 X20.0 F150.0  
N156 X10.0 F250.0  
N157 Z86.0  
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N159 X24.0  
N160 M05  
N161 T0000  
N162 M09  
N163 M30  
%