

O1000
N1G95
N2 T0000
N3 S1000 M03
N4 M08
N5 G00 X-60.0 Z49.0
N6 G01 F50.0
N7 X-47.0 F150.0
N8 G03 X-60.0 Z42.5 R6.5
N9 G02 X-81.651 Z23.75 R12.5 F250.0
N10 X-38.349 Z23.75 R12.5
N11 X-60.0 Z42.5 R12.5
N12 G03 X-73.0 R6.5 F750.0
N13 G01 X-60.0
N14 G00
N15 X-88.0 Z-35.0
N16 G01 F50.0
N17 Z-28.5 F150.0
N18 G03 X-75.0 Z-35.0 R6.5
N19 G02 X-70.0 Z-37.5 R2.5 F250.0
N20 G01 X-50.0 Z-37.5
N21 G02 X-45.0 Z-35.0 R2.5
N22 G01 X-45.0 Z-25.0
N23 G02 X-50.0 Z-22.5 R2.5
N24 G01 X-70.0 Z-22.5
N25 G02 X-75.0 Z-25.0 R2.5
N26 G01 X-75.0 Z-35.0
N27 G03 X-88.0 Z-41.5 R6.5 F750.0
N28 G01 X-88.0
N29 G00
N30 T0000
N31 M09
N32 T0000
N33 S1000 M03
N34 M08
N35 G00 X21.713 Z-38.38
N36 G01 X13.052 F50.0
N37 G02 X10.557 Z-45.0 R45.0
N38 G01 X90.0 Z-45.0 F100.0
N39 Z-38.38 F250.0
N40 X13.052
N41 G03 X17.725 Z-31.76 R45.0
N42 G01 X90.0 Z-31.76
N43 Z-25.139
N44 X24.981
N45 G03 X35.69 Z-18.519 R45.0
N46 G01 X90.0 Z-18.519
N47 Z-11.899
N48 X52.112
N49 G03 X90.0 Z-5.279 R45.0
N50 G01 X90.0
N51 G00
N52 G01 F50.0
N53 Z-45.0 F250.0
N54 X10.557
N55 G03 X90.0 Z-5.279 R45.0
N56 G01 X90.0 Z-15.899
N57 G03 X77.0 Z-22.399 R6.5 F750.0
N58 G01 X64.0 Z-22.399

N59 G00
N60 X-13.857 Z-6.929
N61 G01 F50.0
N62 F250.0
N63 X0
N64 F50.0
N65 F250.0
N66 X13.857
N67 F50.0
N68 F250.0
N69 Z0
N70 F50.0
N71 F250.0
N72 Z6.929
N73 F50.0
N74 F250.0
N75 X0
N76 F50.0
N77 F250.0
N78 Z0
N79 F50.0
N80 F250.0
N81 X-13.857 Z6.929
N82 F50.0
N83 F250.0
N84 Z0
N85 F50.0
N86 F250.0
N87 G00
N88 G01 X7.056 Z145.0 F250.0
N89 Z145.436
N90 Z145.868
N91 Z146.294
N92 Z146.71
N93 Z147.113
N94 Z147.5
N95 Z147.868
N96 Z148.214
N97 Z148.536
N98 Z148.83
N99 Z149.096
N100 Z149.33
N101 Z149.532
N102 Z149.698
N103 Z149.83
N104 Z149.924
N105 Z149.981
N106 Z150.0
N107 G00 Z87.5
N108 G01 X6.556 Z87.222 F50.0
N109 X5.961 Z86.944
N110 X5.28 Z86.667
N111 X4.522 Z86.389
N112 X3.699 Z86.111
N113 X2.822 Z85.833
N114 X1.904 Z85.556
N115 X.959 Z85.278
N116 X0 Z85.0
N117 G03 X-6.928 R4.0 F100.0

N118 X6.928 R4.0
N119 R4.0
N120 G01 F250.0
N121 G03 X-17.321 R10.0
N122 X17.321 R10.0
N123 R10.0
N124 X-7.788 R10.0
N125 X-14.7 R6.5 F750.0
N126 G01 X-9.637
N127 G00 Z150.0
N128 X-13.0
N129 Z87.5
N130 G01 Z85.0 F50.0
N131 F150.0
N132 G03 X0 R6.5
N133 X17.321 R10.0 F250.0
N134 X0 R10.0
N135 X-17.321 R10.0
N136 X0 R10.0
N137 X7.788 R10.0
N138 X14.7 R6.5 F750.0
N139 G01 X9.637
N140 G00 Z150.0
N141 M05
N142 T0000
N143 M09
N144 M30
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