

%

N1 G00 G90 G54 G40 G80 G49
N2 S1000 M03
N3 M08
N4 G90 G00 X49.0 Y-30.0
N5 Z100.0
N6 Z52.5
N7 G01 Z50.0 F50.0
N8 Y-23.5 F150.0
N9 G17 G03 X42.5 Y-30.0 I0 J-6.5
N10 G02 X23.75 Y-40.825 I-12.5 J0 F250.0
N11 Y-19.175 I6.25 J10.825
N12 X42.5 Y-30.0 I6.25 J-10.825
N13 G03 X49.0 Y-36.5 I6.5 J0 F750.0
N14 G01 Y-30.0
N15 G00 Z100.0
N16 X-35.0 Y-44.0
N17 Z52.5
N18 G01 Z50.0 F50.0
N19 X-28.5 F150.0
N20 G03 X-35.0 Y-37.5 I-6.5 J0
N21 G02 X-37.5 Y-35.0 I0 J2.5 F250.0
N22 G01 Y-25.0
N23 G02 X-35.0 Y-22.5 I2.5 J0
N24 G01 X-25.0
N25 G02 X-22.5 Y-25.0 I0 J-2.5
N26 G01 Y-35.0
N27 G02 X-25.0 Y-37.5 I-2.5 J0
N28 G01 X-35.0
N29 G03 X-41.5 Y-44.0 I0 J-6.5 F750.0
N30 G01 X-35.0
N31 G00 Z100.0
N32 M09
N33 M05
N34 G49
N35 S1000 M03
N36 M08
N37 G90 G00 X-38.38 Y10.856
N38 Z100.0
N39 Z67.5
N40 G01 Y6.526 Z65.0 F50.0
N41 G17 G02 X-45.0 Y5.279 I-11.62 J43.474
N42 G01 Y45.0 F100.0
N43 X-38.38 F250.0
N44 Y6.526
N45 G03 X-31.76 Y8.863 I-11.62 J43.474
N46 G01 Y45.0
N47 X-25.139
N48 Y12.491
N49 G03 X-18.519 Y17.845 I-24.861 J37.509
N50 G01 Y45.0
N51 X-11.899
N52 Y26.056
N53 G03 X-5.279 Y45.0 I-38.101 J23.944
N54 G01 X-11.899
N55 G00 Z100.0
N56 Z67.5
N57 G01 Z65.0 F50.0
N58 X-45.0 F250.0

N59 Y5.279
N60 G03 X-5.279 Y45.0 I-5.0 J44.721
N61 G01 X-15.899
N62 G03 X-22.399 Y38.5 I0 J-6.5 F750.0
N63 G01 Y32.0
N64 G00 Z100.0
N65 X-6.929 Y-6.929
N66 Z72.0
N67 G01 Z67.0 F50.0
N68 Z51.0 F250.0
N69 Z72.0
N70 Y0
N71 Z67.0 F50.0
N72 Z51.0 F250.0
N73 Z72.0
N74 Y6.929
N75 Z67.0 F50.0
N76 Z51.0 F250.0
N77 Z72.0
N78 X0
N79 Z67.0 F50.0
N80 Z51.0 F250.0
N81 Z72.0
N82 X6.929
N83 Z67.0 F50.0
N84 Z51.0 F250.0
N85 Z72.0
N86 Y0
N87 Z67.0 F50.0
N88 Z51.0 F250.0
N89 Z72.0
N90 X0
N91 Z67.0 F50.0
N92 Z51.0 F250.0
N93 Z72.0
N94 X6.929 Y-6.929
N95 Z67.0 F50.0
N96 Z51.0 F250.0
N97 Z72.0
N98 X0
N99 Z67.0 F50.0
N100 Z51.0 F250.0
N101 G00 Z100.0
N102 G01 X145.0 Y3.528 F250.0
N103 X145.436 Z99.981
N104 X145.868 Z99.924
N105 X146.294 Z99.83
N106 X146.71 Z99.698
N107 X147.113 Z99.532
N108 X147.5 Z99.33
N109 X147.868 Z99.096
N110 X148.214 Z98.83
N111 X148.536 Z98.536
N112 X148.83 Z98.214
N113 X149.096 Z97.868
N114 X149.33 Z97.5
N115 X149.532 Z97.113
N116 X149.698 Z96.71
N117 X149.83 Z96.294

N118 X149.924 Z95.868
N119 X149.981 Z95.436
N120 X150.0 Z95.0
N121 Z1.87
N122 G00 X87.5
N123 G01 X87.222 Y3.278 Z2.28 F50.0
N124 X86.944 Y2.98 Z2.657
N125 X86.667 Y2.64 Z2.996
N126 X86.389 Y2.261 Z3.291
N127 X86.111 Y1.849 Z3.539
N128 X85.833 Y1.411 Z3.735
N129 X85.556 Y.952 Z3.878
N130 X85.278 Y.48 Z3.964
N131 X85.0 Y0 Z4.0
N132 G19 G03 Y-3.464 Z-2.0 J0 K-4.0 F100.0
N133 Y3.464 J3.464 K2.0
N134 Y0 Z4.0 J-3.464 K2.0
N135 G01 Z10.0 F250.0
N136 G03 Y-8.66 Z-5.0 J0 K-10.0
N137 Y8.66 J8.66 K5.0
N138 Y0 Z10.0 J-8.66 K5.0
N139 Y-3.894 Z9.211 J0 K-10.0
N140 Y-7.35 Z.692 J2.531 K-5.987 F750.0
N141 G01 Y-4.819 Z-5.294
N142 G00 X150.0
N143 Y-6.5 Z3.0
N144 X87.5
N145 G01 X85.0 F50.0
N146 Z-3.5 F150.0
N147 G03 Y0 Z-10.0 J6.5 K0
N148 Y8.66 Z-5.0 J0 K10.0 F250.0
N149 Y0 Z10.0 J-8.66 K5.0
N150 Y-8.66 Z-5.0 J0 K-10.0
N151 Y0 Z-10.0 J8.66 K5.0
N152 Y3.894 Z-9.211 J0 K10.0
N153 Y7.35 Z-.692 J-2.531 K5.987 F750.0
N154 G01 Y4.819 Z5.294
N155 G00 X150.0
N156 M05
N157 M09
N158 M30
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