

%  
O M I L L \_5axis\_G S K25 i\_A C T T \_M M  
N1 G40 G17 G94 G49 G90 G21  
N2 G91 G28 Z0.0  
N3 G90 ;  
N4 T0 M06  
N5 S1000 M03  
N6 M08  
N7 G43.4  
N8 G90 G00 X49. Y-30.  
N9 Z100.  
N10 Z52.5  
N11 G01 Z50. F50.  
N12 Y-23.5 F150.  
N13 G17 G03 X42.5 Y-30. I0 J-6.5  
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N16 X42.5 Y-30. I6.25 J-10.8253  
N17 G03 X49. Y-36.5 I6.5 J0 F750.  
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N20 X-35. Y-44.  
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N23 X-28.5 F150.  
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N25 G02 X-37.5 Y-35. I0 J2.5 F250.  
N26 G01 Y-25.  
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N30 G01 Y-35.  
N31 G02 X-25. Y-37.5 I-2.5 J0  
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N33 G03 X-41.5 Y-44. I0 J-6.5 F750.  
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N35 G00 Z100.  
N36 M09  
N37 G91 G28 Z0.0  
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N40 S1000 M03  
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N45 G01 Y6.5262 Z65. F50.  
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N48 X-38.3798 F250.  
N49 Y6.5262  
N50 G03 X-31.7596 Y8.8626 I-11.6202 J43.4738  
N51 G01 Y45.  
N52 X-25.1393  
N53 Y12.4907  
N54 G03 X-18.5191 Y17.8449 I-24.8607 J37.5093  
N55 G01 Y45.  
N56 X-11.8989  
N57 Y26.0562

N58 G03 X-5.2786 Y45. I-38.1011 J23.9438  
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N60 G00 Z100.  
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N67 G03 X-22.3989 Y38.5 I0 J-6.5 F750.  
N68 G01 Y32.  
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N70 X-6.9286 Y-6.9286  
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N74 Z72.  
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N90 Z72.  
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N102 Z72.  
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N105 Z51. F250.  
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N129 X86.9444 Y2.9804 Z2.6571  
N130 X86.6667 Y2.6398 Z2.9958  
N131 X86.3889 Y2.2609 Z3.2911  
N132 X86.1111 Y1.8493 Z3.5388  
N133 X85.8333 Y1.4109 Z3.7353  
N134 X85.5556 Y.9521 Z3.8777  
N135 X85.2778 Y.4795 Z3.964  
N136 X85. Y0 Z4.  
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N141 G03 Y-8.6603 Z-5. J0 K-10.  
N142 Y8.6603 J8.6603 K5.  
N143 Y0 Z10. J-8.6603 K5.  
N144 Y-3.8942 Z9.2106 J0 K-10.  
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N148 Y-6.5 Z3.  
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N151 Z-3.5 F150.  
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N166 M30  
%