

OMazak\_EIA\_Inch\_3X

N1 G00 G80 G40 G49

N2 G64

N3 T0 M06

N4 T0

N5 G61.1

N6 S1000 M03

N7 G90 G00 X1.9291 Y-1.1811

N8 G43 Z3.937 H0 M08

N9 Z2.0669

N10 G01 Z1.9685 F1.969

N11 Y-.9252 F5.906

N12 G17 G03 X42.5 Y-30. Z50. I47.0709 J-29.0748

N13 G02 X23.75 Y-40.8253 I-12.5 J0 F9.843

N14 Y-19.1747 I6.25 J10.8253

N15 X42.5 Y-30. I6.25 J-10.8253

N16 G03 X49. Y-36.5 I6.5 J0 F29.528

N17 G01 X1.9291 Y-1.1811 Z1.9685

N18 G00 Z3.937

N19 X-1.378 Y-1.7323

N20 Z2.0669

N21 G01 Z1.9685 F1.969

N22 X-1.122 F5.906

N23 G03 X-35. Y-37.5 Z50. I-33.878 J-42.2677

N24 G02 X-37.5 Y-35. I0 J2.5 F9.843

N25 G01 X-1.4764 Y-.9843 Z1.9685

N26 G02 X-35. Y-22.5 Z50. I-33.5236 J-24.0157

N27 G01 X-.9843 Y-.8858 Z1.9685

N28 G02 X-22.5 Y-25. Z50. I-24.0157 J-24.1142

N29 G01 X-.8858 Y-1.378 Z1.9685

N30 G02 X-25. Y-37.5 Z50. I-24.1142 J-33.622

N31 G01 X-1.378 Y-1.4764 Z1.9685

N32 G03 X-41.5 Y-44. Z50. I-33.622 J-42.5236 F29.528

N33 G01 X-1.378 Y-1.7323 Z1.9685

N34 G00 Z3.937

N35 M09

N36 T0 M06

N37 T0

N38 G61.1

N39 S1000 M03

N40 G90 G00 X-1.511 Y.4274

N41 G43 Z3.937 H0 M08

N42 Z2.6575

N43 G01 Y.2569 Z2.5591 F1.969

N44 G17 G02 X-45. Y5.2786 Z65. I-48.489 J49.7431

N45 G01 X-1.7717 Y1.7717 Z2.5591 F3.937

N46 X-1.511 F9.843

N47 Y.2569

N48 G03 X-31.7596 Y8.8626 Z65. I-48.489 J49.7431

N49 G01 X-1.2504 Y1.7717 Z2.5591

N50 X-.9897

N51 Y.4918

N52 G03 X-18.5191 Y17.8449 Z65. I-49.0103 J49.5082

N53 G01 X-.7291 Y1.7717 Z2.5591

N54 X-.4685

N55 Y1.0258

N56 G03 X-5.2786 Y45. Z65. I-49.5315 J48.9742

N57 G01 X-.4685 Y1.7717 Z2.5591

N58 G00 Z3.937

N59 Z2.6575  
N60 G01 Z2.5591 F1.969  
N61 X-1.7717 F9.843  
N62 Y.2078  
N63 G03 X-5.2786 Y45. Z65. I-48.2283 J49.7922  
N64 G01 X-.6259 Y1.7717 Z2.5591  
N65 G03 X-22.3989 Y38.5 Z65. I-15.2729 J36.7283 F29.528  
N66 G01 X-.8818 Y1.2598 Z2.5591  
N67 G00 Z3.937  
N68 X-.2728 Y-.2728  
N69 Z2.8346  
N70 G01 Z2.6378 F1.969  
N71 Z2.0079 F9.843  
N72 Z2.8346  
N73 Y0  
N74 Z2.6378 F1.969  
N75 Z2.0079 F9.843  
N76 Z2.8346  
N77 Y.2728  
N78 Z2.6378 F1.969  
N79 Z2.0079 F9.843  
N80 Z2.8346  
N81 X0  
N82 Z2.6378 F1.969  
N83 Z2.0079 F9.843  
N84 Z2.8346  
N85 X.2728  
N86 Z2.6378 F1.969  
N87 Z2.0079 F9.843  
N88 Z2.8346  
N89 Y0  
N90 Z2.6378 F1.969  
N91 Z2.0079 F9.843  
N92 Z2.8346  
N93 X0  
N94 Z2.6378 F1.969  
N95 Z2.0079 F9.843  
N96 Z2.8346  
N97 X.2728 Y-.2728  
N98 Z2.6378 F1.969  
N99 Z2.0079 F9.843  
N100 Z2.8346  
N101 X0  
N102 Z2.6378 F1.969  
N103 Z2.0079 F9.843  
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N106 X5.7258 Z3.9363  
N107 X5.7428 Z3.934  
N108 X5.7596 Z3.9303  
N109 X5.776 Z3.9251  
N110 X5.7919 Z3.9186  
N111 X5.8071 Z3.9106  
N112 X5.8216 Z3.9014  
N113 X5.8352 Z3.891  
N114 X5.8479 Z3.8794  
N115 X5.8595 Z3.8667  
N116 X5.8699 Z3.8531  
N117 X5.8791 Z3.8386

N118 X5.8871 Z3.8234  
N119 X5.8936 Z3.8075  
N120 X5.8988 Z3.7911  
N121 X5.9025 Z3.7743  
N122 X5.9048 Z3.7573  
N123 X5.9055 Z3.7402  
N124 Z.0736  
N125 G00 X3.4449  
N126 G01 X3.4339 Y.1291 Z.0898 F1.969  
N127 X3.423 Y.1173 Z.1046  
N128 X3.4121 Y.1039 Z.1179  
N129 X3.4011 Y.089 Z.1296  
N130 X3.3902 Y.0728 Z.1393  
N131 X3.3793 Y.0555 Z.1471  
N132 X3.3683 Y.0375 Z.1527  
N133 X3.3574 Y.0189 Z.1561  
N134 X3.3465 Y0 Z.1575  
N135 G19 G03 X85. Y-3.4641 Z-2. J0 K-.1575 F3.937  
N136 Y3.4641 J3.4641 K2.  
N137 Y0 Z4. J-3.4641 K2.  
N138 G01 X3.3465 Z.3937 F9.843  
N139 G03 X85. Y-8.6603 Z-5. J0 K-.3937  
N140 Y8.6603 J8.6603 K5.  
N141 Y0 Z10. J-8.6603 K5.  
N142 Y-3.8942 Z9.2106 J0 K-10.  
N143 Y-7.3499 Z.6925 J2.5312 K-5.9869 F29.528  
N144 G01 X3.3465 Y-.1897 Z-.2084  
N145 G00 X5.9055  
N146 Y-.2559 Z.1181  
N147 X3.4449  
N148 G01 X3.3465 F1.969  
N149 Z-.1378 F5.906  
N150 G03 X85. Y0 Z-10. J.2559 K-3.3622  
N151 Y8.6603 Z-5. J0 K10. F9.843  
N152 Y0 Z10. J-8.6603 K5.  
N153 Y-8.6603 Z-5. J0 K-10.  
N154 Y0 Z-10. J8.6603 K5.  
N155 Y3.8942 Z-9.2106 J0 K10.  
N156 Y7.3499 Z-.6925 J-2.5312 K5.9869 F29.528  
N157 G01 X3.3465 Y.1897 Z.2084  
N158 G00 X5.9055  
N159 M05  
N160 M09  
N161 G91 G28 Z0.  
N162 G28 Y0.  
N163 M30