

OMazak_EIA_Inch_3X_HS

N1 G00 G80 G40 G49

N2 T0 M06

N3 T0

N4 S1000 M03

N5 G05 P2

N6 G90 G00 X1.9291 Y-1.1811

N7 G43 Z3.937 H0 M08

N8 G61.1

N9 Z2.0669

N10 G01 Z1.9685 F1.969

N11 Y-.9252 F5.906

N12 G17 G03 X42.5 Y-30. Z50. I47.0709 J-29.0748

N13 G02 X23.75 Y-40.8253 I-12.5 J0 F9.843

N14 Y-19.1747 I6.25 J10.8253

N15 X42.5 Y-30. I6.25 J-10.8253

N16 G03 X49. Y-36.5 I6.5 J0 F29.528

N17 G01 X1.9291 Y-1.1811 Z1.9685

N18 G00 Z3.937

N19 X-1.378 Y-1.7323

N20 Z2.0669

N21 G01 Z1.9685 F1.969

N22 X-1.122 F5.906

N23 G03 X-35. Y-37.5 Z50. I-33.878 J-42.2677

N24 G02 X-37.5 Y-35. I0 J2.5 F9.843

N25 G01 X-1.4764 Y-.9843 Z1.9685

N26 G02 X-35. Y-22.5 Z50. I-33.5236 J-24.0157

N27 G01 X-.9843 Y-.8858 Z1.9685

N28 G02 X-22.5 Y-25. Z50. I-24.0157 J-24.1142

N29 G01 X-.8858 Y-1.378 Z1.9685

N30 G02 X-25. Y-37.5 Z50. I-24.1142 J-33.622

N31 G01 X-1.378 Y-1.4764 Z1.9685

N32 G03 X-41.5 Y-44. Z50. I-33.622 J-42.5236 F29.528

N33 G01 X-1.378 Y-1.7323 Z1.9685

N34 G00 Z3.937

N35 M09

N36 G05 P0

N37 T0 M06

N38 T0

N39 S1000 M03

N40 G05 P2

N41 G90 G00 X-1.511 Y.4274

N42 G43 Z3.937 H0 M08

N43 G61.1

N44 Z2.6575

N45 G01 Y.2569 Z2.5591 F1.969

N46 G17 G02 X-45. Y5.2786 Z65. I-48.489 J49.7431

N47 G01 X-1.7717 Y1.7717 Z2.5591 F3.937

N48 X-1.511 F9.843

N49 Y.2569

N50 G03 X-31.7596 Y8.8626 Z65. I-48.489 J49.7431

N51 G01 X-1.2504 Y1.7717 Z2.5591

N52 X-.9897

N53 Y.4918

N54 G03 X-18.5191 Y17.8449 Z65. I-49.0103 J49.5082

N55 G01 X-.7291 Y1.7717 Z2.5591

N56 X-.4685

N57 Y1.0258

N58 G03 X-5.2786 Y45. Z65. I-49.5315 J48.9742

N59 G01 X-.4685 Y1.7717 Z2.5591
N60 G00 Z3.937
N61 Z2.6575
N62 G01 Z2.5591 F1.969
N63 X-1.7717 F9.843
N64 Y.2078
N65 G03 X-5.2786 Y45. Z65. I-48.2283 J49.7922
N66 G01 X-.6259 Y1.7717 Z2.5591
N67 G03 X-22.3989 Y38.5 Z65. I-15.2729 J36.7283 F29.528
N68 G01 X-.8818 Y1.2598 Z2.5591
N69 G00 Z3.937
N70 X-.2728 Y-.2728
N71 Z2.8346
N72 G01 Z2.6378 F1.969
N73 Z2.0079 F9.843
N74 Z2.8346
N75 Y0
N76 Z2.6378 F1.969
N77 Z2.0079 F9.843
N78 Z2.8346
N79 Y.2728
N80 Z2.6378 F1.969
N81 Z2.0079 F9.843
N82 Z2.8346
N83 X0
N84 Z2.6378 F1.969
N85 Z2.0079 F9.843
N86 Z2.8346
N87 X.2728
N88 Z2.6378 F1.969
N89 Z2.0079 F9.843
N90 Z2.8346
N91 Y0
N92 Z2.6378 F1.969
N93 Z2.0079 F9.843
N94 Z2.8346
N95 X0
N96 Z2.6378 F1.969
N97 Z2.0079 F9.843
N98 Z2.8346
N99 X.2728 Y-.2728
N100 Z2.6378 F1.969
N101 Z2.0079 F9.843
N102 Z2.8346
N103 X0
N104 Z2.6378 F1.969
N105 Z2.0079 F9.843
N106 G00 Z3.937
N107 G01 X5.7087 Y.1389 F9.843
N108 X5.7258 Z3.9363
N109 X5.7428 Z3.934
N110 X5.7596 Z3.9303
N111 X5.776 Z3.9251
N112 X5.7919 Z3.9186
N113 X5.8071 Z3.9106
N114 X5.8216 Z3.9014
N115 X5.8352 Z3.891
N116 X5.8479 Z3.8794
N117 X5.8595 Z3.8667

N118 X5.8699 Z3.8531
N119 X5.8791 Z3.8386
N120 X5.8871 Z3.8234
N121 X5.8936 Z3.8075
N122 X5.8988 Z3.7911
N123 X5.9025 Z3.7743
N124 X5.9048 Z3.7573
N125 X5.9055 Z3.7402
N126 Z.0736
N127 G00 X3.4449
N128 G01 X3.4339 Y.1291 Z.0898 F1.969
N129 X3.423 Y.1173 Z.1046
N130 X3.4121 Y.1039 Z.1179
N131 X3.4011 Y.089 Z.1296
N132 X3.3902 Y.0728 Z.1393
N133 X3.3793 Y.0555 Z.1471
N134 X3.3683 Y.0375 Z.1527
N135 X3.3574 Y.0189 Z.1561
N136 X3.3465 Y0 Z.1575
N137 G19 G03 X85. Y-3.4641 Z-2. J0 K-.1575 F3.937
N138 Y3.4641 J3.4641 K2.
N139 Y0 Z4. J-3.4641 K2.
N140 G01 X3.3465 Z.3937 F9.843
N141 G03 X85. Y-8.6603 Z-5. J0 K-.3937
N142 Y8.6603 J8.6603 K5.
N143 Y0 Z10. J-8.6603 K5.
N144 Y-3.8942 Z9.2106 J0 K-10.
N145 Y-7.3499 Z.6925 J2.5312 K-5.9869 F29.528
N146 G01 X3.3465 Y-.1897 Z-.2084
N147 G00 X5.9055
N148 Y-.2559 Z.1181
N149 X3.4449
N150 G01 X3.3465 F1.969
N151 Z-.1378 F5.906
N152 G03 X85. Y0 Z-10. J.2559 K-3.3622
N153 Y8.6603 Z-5. J0 K10. F9.843
N154 Y0 Z10. J-8.6603 K5.
N155 Y-8.6603 Z-5. J0 K-10.
N156 Y0 Z-10. J8.6603 K5.
N157 Y3.8942 Z-9.2106 J0 K10.
N158 Y7.3499 Z-.6925 J-2.5312 K5.9869 F29.528
N159 G01 X3.3465 Y.1897 Z.2084
N160 G00 X5.9055
N161 G05 P0
N162 M05
N163 M09
N164 G91 G28 Z0.
N165 G28 Y0.
N166 M30