

%  
N1 G80 G40 G90 G00  
N2 T0 M06  
N3 T0  
N4 S1000 M03  
N5 G90 G00 X1.929 Y-1.181  
N6 G56 Z3.937 H0 M08  
N7 Z2.067  
N8 G01 Z1.969 F1.969  
N9 Y-.925 F5.906  
N10 G17 G03 X42.5 Y-30. Z50. I47.071 J-29.075  
N11 G02 X23.75 Y-40.825 I-12.5 J0 F9.843  
N12 Y-19.175 I6.25 J10.825  
N13 X42.5 Y-30. I6.25 J-10.825  
N14 G03 X49. Y-36.5 I6.5 J0 F29.528  
N15 G01 X1.929 Y-1.181 Z1.969  
N16 G00 Z3.937  
N17 X-1.378 Y-1.732  
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N20 X-1.122 F5.906  
N21 G03 X-35. Y-37.5 Z50. I-33.878 J-42.268  
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N23 G01 X-1.476 Y-.984 Z1.969  
N24 G02 X-35. Y-22.5 Z50. I-33.524 J-24.016  
N25 G01 X-.984 Y-.886 Z1.969  
N26 G02 X-22.5 Y-25. Z50. I-24.016 J-24.114  
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N28 G02 X-25. Y-37.5 Z50. I-24.114 J-33.622  
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N30 G03 X-41.5 Y-44. Z50. I-33.622 J-42.524 F29.528  
N31 G01 X-1.378 Y-1.732 Z1.969  
N32 G00 Z3.937  
N33 M09  
N34 G00 X0 Y0  
N35 M01  
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N39 G56 Z3.937 H0 M08  
N40 Z2.657  
N41 G01 Y.257 Z2.559 F1.969  
N42 G17 G02 X-45. Y5.279 Z65. I-48.489 J49.743  
N43 G01 X-1.772 Y1.772 Z2.559 F3.937  
N44 X-1.511 F9.843  
N45 Y.257  
N46 G03 X-31.76 Y8.863 Z65. I-48.489 J49.743  
N47 G01 X-1.25 Y1.772 Z2.559  
N48 X-.99  
N49 Y.492  
N50 G03 X-18.519 Y17.845 Z65. I-49.01 J49.508  
N51 G01 X-.729 Y1.772 Z2.559  
N52 X-.468  
N53 Y1.026  
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N58 G01 Z2.559 F1.969

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N63 G03 X-22.399 Y38.5 Z65. I-15.273 J36.728 F29.528  
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N107 X5.776 Z3.925  
N108 X5.792 Z3.919  
N109 X5.807 Z3.911  
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N116 X5.887 Z3.823  
N117 X5.894 Z3.807

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N120 X5.905 Z3.757  
N121 X5.906 Z3.74  
N122 Z.074  
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N124 G01 X3.434 Y.129 Z.09 F1.969  
N125 X3.423 Y.117 Z.105  
N126 X3.412 Y.104 Z.118  
N127 X3.401 Y.089 Z.13  
N128 X3.39 Y.073 Z.139  
N129 X3.379 Y.056 Z.147  
N130 X3.368 Y.037 Z.153  
N131 X3.357 Y.019 Z.156  
N132 X3.346 Y0 Z.157  
N133 G19 G03 X85. Y-3.464 Z-2. J0 K-.157 F3.937  
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N135 Y0 Z4. J-3.464 K2.  
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N137 G03 X85. Y-8.66 Z-5. J0 K-.394  
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N151 Y-8.66 Z-5. J0 K-10.  
N152 Y0 Z-10. J8.66 K5.  
N153 Y3.894 Z-9.211 J0 K10.  
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N156 G00 X5.906  
N157 M05  
N158 M09  
N159 M30  
N160 M02  
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