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N43 Z-25.139
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N45 G03 X35.69 Z-18.519 R45.0
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N47 Z-11.899
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N52 G01 F50.0
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N58 G01 X64.0 Z-22.399

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N67 F50.0
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N82 F50.0
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N84 Z0
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N110 X5.28 Z86.667
N111 X4.522 Z86.389
N112 X3.699 Z86.111
N113 X2.822 Z85.833
N114 X1.904 Z85.556
N115 X.959 Z85.278
N116 X0 Z85.0
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N122 X17.321 R10.0
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N124 X-7.788 R10.0
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N130 G01 Z85.0 F50.0
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N133 X17.321 R10.0 F250.0
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N138 X14.7 R6.5 F750.0
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