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X-35.Y-44.
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X-28.5F150.
G03X-35.Y-37.5I-6.5J0
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G01Y-25.
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G02X-22.5Y-25.I0J-2.5
G01Y-35.
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M01
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G01Y45.
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Y12.4907
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G01Y45.
X-11.8989
Y26.0562

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Z72.
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Z72.
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Z51.F250.
Z72.
X0
Z67.F50.
Z51.F250.
Z72.
X6.9286
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X86.3889Y2.2609Z3.2911
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