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M08  
Z2.0669  
G01Z1.9685F1.969  
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G00Z3.937  
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G02X-35.Y-22.5Z50.I-33.5236J-24.0157  
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G01X-.8858Y-1.378Z1.9685  
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G91G28Z0  
M01  
G90  
T0M06  
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Z2.0079F9.843  
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%