

([yyyy-mm-dd hh:mm:ss] 2020-12-04 12:05:50)

N1 G90 G17 G71  
N2 G55 O1  
N3 G91 G28 Z0.0  
N4 G28 X0.0 Y0.0  
N5 T0 M06  
N6 T0  
N7 S1000 M03  
N8 M08  
N9 G90 G00 X49. Y-30.  
N10 Z100.  
N11 Z52.5  
N12 G01 Z50. F50  
N13 Y-23.5 F150  
N14 G17 G03 X42.5 Y-30. I0 J-6.5  
N15 G02 X23.75 Y-40.825 I-12.5 J0 F250  
N16 Y-19.175 I6.25 J10.825  
N17 X42.5 Y-30. I6.25 J-10.825  
N18 G03 X49. Y-36.5 I6.5 J0 F750  
N19 G01 Y-30.  
N20 G00 Z100.  
N21 X-35. Y-44.  
N22 Z52.5  
N23 G01 Z50. F50  
N24 X-28.5 F150  
N25 G03 X-35. Y-37.5 I-6.5 J0  
N26 G02 X-37.5 Y-35. I0 J2.5 F250  
N27 G01 Y-25.  
N28 G02 X-35. Y-22.5 I2.5 J0  
N29 G01 X-25.  
N30 G02 X-22.5 Y-25. I0 J-2.5  
N31 G01 Y-35.  
N32 G02 X-25. Y-37.5 I-2.5 J0  
N33 G01 X-35.  
N34 G03 X-41.5 Y-44. I0 J-6.5 F750  
N35 G01 X-35.  
N36 G00 Z100.  
N37 M09  
N38 G91 G28 Z0.0  
N39 G28 X0.0 Y0.0  
N40 T0 M06  
N41 T0  
N42 S1000 M03  
N43 M08  
N44 G90 G00 X-38.38 Y10.856  
N45 Z100.  
N46 Z67.5  
N47 G01 Y6.526 Z65. F50  
N48 G17 G02 X-45. Y5.279 I-11.62 J43.474  
N49 G01 Y45. F100  
N50 X-38.38 F250  
N51 Y6.526  
N52 G03 X-31.76 Y8.863 I-11.62 J43.474  
N53 G01 Y45.  
N54 X-25.139  
N55 Y12.491  
N56 G03 X-18.519 Y17.845 I-24.861 J37.509  
N57 G01 Y45.  
N58 X-11.899

N59 Y26.056  
N60 G03 X-5.279 Y45. I-38.101 J23.944  
N61 G01 X-11.899  
N62 G00 Z100.  
N63 Z67.5  
N64 G01 Z65. F50  
N65 X-45. F250  
N66 Y5.279  
N67 G03 X-5.279 Y45. I-5. J44.721  
N68 G01 X-15.899  
N69 G03 X-22.399 Y38.5 I0 J-6.5 F750  
N70 G01 Y32.  
N71 G00 Z100.  
N72 X-6.929 Y-6.929  
N73 Z72.  
N74 G01 Z67. F50  
N75 Z51. F250  
N76 Z72.  
N77 Y0  
N78 Z67. F50  
N79 Z51. F250  
N80 Z72.  
N81 Y6.929  
N82 Z67. F50  
N83 Z51. F250  
N84 Z72.  
N85 X0  
N86 Z67. F50  
N87 Z51. F250  
N88 Z72.  
N89 X6.929  
N90 Z67. F50  
N91 Z51. F250  
N92 Z72.  
N93 Y0  
N94 Z67. F50  
N95 Z51. F250  
N96 Z72.  
N97 X0  
N98 Z67. F50  
N99 Z51. F250  
N100 Z72.  
N101 X6.929 Y-6.929  
N102 Z67. F50  
N103 Z51. F250  
N104 Z72.  
N105 X0  
N106 Z67. F50  
N107 Z51. F250  
N108 G00 Z100.  
N109 G01 X145. Y3.528 F250  
N110 X145.436 Z99.981  
N111 X145.868 Z99.924  
N112 X146.294 Z99.83  
N113 X146.71 Z99.698  
N114 X147.113 Z99.532  
N115 X147.5 Z99.33  
N116 X147.868 Z99.096  
N117 X148.214 Z98.83

N118 X148.536 Z98.536  
N119 X148.83 Z98.214  
N120 X149.096 Z97.868  
N121 X149.33 Z97.5  
N122 X149.532 Z97.113  
N123 X149.698 Z96.71  
N124 X149.83 Z96.294  
N125 X149.924 Z95.868  
N126 X149.981 Z95.436  
N127 X150. Z95.  
N128 Z1.87  
N129 G00 X87.5  
N130 G01 X87.222 Y3.278 Z2.28 F50  
N131 X86.944 Y2.98 Z2.657  
N132 X86.667 Y2.64 Z2.996  
N133 X86.389 Y2.261 Z3.291  
N134 X86.111 Y1.849 Z3.539  
N135 X85.833 Y1.411 Z3.735  
N136 X85.556 Y.952 Z3.878  
N137 X85.278 Y.48 Z3.964  
N138 X85. Y0 Z4.  
N139 G19 G03 Y-3.464 Z-2. J0 K-4. F100  
N140 Y3.464 J3.464 K2.  
N141 Y0 Z4. J-3.464 K2.  
N142 G01 Z10. F250  
N143 G03 Y-8.66 Z-5. J0 K-10.  
N144 Y8.66 J8.66 K5.  
N145 Y0 Z10. J-8.66 K5.  
N146 Y-3.894 Z9.211 J0 K-10.  
N147 Y-7.35 Z.692 J2.531 K-5.987 F750  
N148 G01 Y-4.819 Z-5.294  
N149 G00 X150.  
N150 Y-6.5 Z3.  
N151 X87.5  
N152 G01 X85. F50  
N153 Z-3.5 F150  
N154 G03 Y0 Z-10. J6.5 K0  
N155 Y8.66 Z-5. J0 K10. F250  
N156 Y0 Z10. J-8.66 K5.  
N157 Y-8.66 Z-5. J0 K-10.  
N158 Y0 Z-10. J8.66 K5.  
N159 Y3.894 Z-9.211 J0 K10.  
N160 Y7.35 Z-.692 J-2.531 K5.987 F750  
N161 G01 Y4.819 Z5.294  
N162 G00 X150.  
N163 G91 G28 Z0.0  
N164 G28 X0.0 Y0.0  
N165 M05 M138  
N166 M09  
N167 M30