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N31 G02 X-25. Y-37.5 I-2.5 J0
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N55 G03 X-18.5191 Y17.8449 I-24.8607 J37.5093
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N115 X147.8679 Z99.0958 A-35.0002
N116 X148.2139 Z98.8302 A-40.0003
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N131 X86.6667 Y2.6398 Z2.9958
N132 X86.3889 Y2.2609 Z3.2911
N133 X86.1111 Y1.8493 Z3.5388
N134 X85.8333 Y1.4109 Z3.7353
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N138 G19 G03 Y-3.4641 Z-2. J0 K-4. F100.
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N140 Y0 Z4. J-3.4641 K2.
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N143 Y8.6603 J8.6603 K5.
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N145 Y-3.8942 Z9.2106 J0 K-10.
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