

%
([yyyy-mm-dd hh:mm:ss] 2020-12-04 11:47:26)
N1 G40 G17 G94 G49 G90 G21 G54
N2 G91 G28 Z0.0
N3 G28 X0.0 Y0.0
N4 T0 M06
N5 T0
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N6 S1000
N7 M03
N8 G05.1 Q1
N9 M08
N10 S1000
N11 G90 G00 X49.0 Y-30.0
N12 Z100.0
N13 Z52.5
N14 G01 Z50.0 F50.0
N15 Y-23.5 F150.0
N16 G17 G03 X42.5 Y-30.0 I0 J-6.5
N17 G02 X23.75 Y-40.825 I-12.5 J0 F250.0
N18 Y-19.175 I6.25 J10.825
N19 X42.5 Y-30.0 I6.25 J-10.825
N20 G03 X49.0 Y-36.5 I6.5 J0 F750.0
N21 G01 Y-30.0
N22 G00 Z100.0
N23 X-35.0 Y-44.0
N24 Z52.5
N25 G01 Z50.0 F50.0
N26 X-28.5 F150.0
N27 G03 X-35.0 Y-37.5 I-6.5 J0
N28 G02 X-37.5 Y-35.0 I0 J2.5 F250.0
N29 G01 Y-25.0
N30 G02 X-35.0 Y-22.5 I2.5 J0
N31 G01 X-25.0
N32 G02 X-22.5 Y-25.0 I0 J-2.5
N33 G01 Y-35.0
N34 G02 X-25.0 Y-37.5 I-2.5 J0
N35 G01 X-35.0
N36 G03 X-41.5 Y-44.0 I0 J-6.5 F750.0
N37 G01 X-35.0
N38 G00 Z100.0
N39 M09
N40 G05.1 Q0
N41 M05
N42 G49
N43 G91 G28 Z0.0
N44 G28 X0.0 Y0.0
N45 M06
N46 T0
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N48 M03
N49 G05.1 Q1
N50 M08
N51 S1000
N52 G90 G00 X-38.38 Y10.856
N53 Z100.0
N54 Z67.5
N55 G01 Y6.526 Z65.0 F50.0

N56 G17 G02 X-45.0 Y5.279 I-11.62 J43.474
N57 G01 Y45.0 F100.0
N58 X-38.38 F250.0
N59 Y6.526
N60 G03 X-31.76 Y8.863 I-11.62 J43.474
N61 G01 Y45.0
N62 X-25.139
N63 Y12.491
N64 G03 X-18.519 Y17.845 I-24.861 J37.509
N65 G01 Y45.0
N66 X-11.899
N67 Y26.056
N68 G03 X-5.279 Y45.0 I-38.101 J23.944
N69 G01 X-11.899
N70 G00 Z100.0
N71 Z67.5
N72 G01 Z65.0 F50.0
N73 X-45.0 F250.0
N74 Y5.279
N75 G03 X-5.279 Y45.0 I-5.0 J44.721
N76 G01 X-15.899
N77 G03 X-22.399 Y38.5 I0 J-6.5 F750.0
N78 G01 Y32.0
N79 G00 Z100.0
N80 X-6.929 Y-6.929
N81 Z72.0
N82 G01 Z67.0 F50.0
N83 Z51.0 F250.0
N84 Z72.0
N85 Y0
N86 Z67.0 F50.0
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N88 Z72.0
N89 Y6.929
N90 Z67.0 F50.0
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N93 X0
N94 Z67.0 F50.0
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N102 Z67.0 F50.0
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N104 Z72.0
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N106 Z67.0 F50.0
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N108 Z72.0
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N112 Z72.0
N113 X0
N114 Z67.0 F50.0

N115 Z51.0 F250.0
N116 G00 Z100.0
N117 G01 X145.0 Y3.528 F250.0
N118 X145.436 Z99.981
N119 X145.868 Z99.924
N120 X146.294 Z99.83
N121 X146.71 Z99.698
N122 X147.113 Z99.532
N123 X147.5 Z99.33
N124 X147.868 Z99.096
N125 X148.214 Z98.83
N126 X148.536 Z98.536
N127 X148.83 Z98.214
N128 X149.096 Z97.868
N129 X149.33 Z97.5
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N131 X149.698 Z96.71
N132 X149.83 Z96.294
N133 X149.924 Z95.868
N134 X149.981 Z95.436
N135 X150.0 Z95.0
N136 Z1.87
N137 G00 X87.5
N138 G01 X87.222 Y3.278 Z2.28 F50.0
N139 X86.944 Y2.98 Z2.657
N140 X86.667 Y2.64 Z2.996
N141 X86.389 Y2.261 Z3.291
N142 X86.111 Y1.849 Z3.539
N143 X85.833 Y1.411 Z3.735
N144 X85.556 Y.952 Z3.878
N145 X85.278 Y.48 Z3.964
N146 X85.0 Y0 Z4.0
N147 G19 G03 Y-3.464 Z-2.0 J0 K-4.0 F100.0
N148 Y3.464 J3.464 K2.0
N149 Y0 Z4.0 J-3.464 K2.0
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N151 G03 Y-8.66 Z-5.0 J0 K-10.0
N152 Y8.66 J8.66 K5.0
N153 Y0 Z10.0 J-8.66 K5.0
N154 Y-3.894 Z9.211 J0 K-10.0
N155 Y-7.35 Z.692 J2.531 K-5.987 F750.0
N156 G01 Y-4.819 Z-5.294
N157 G00 X150.0
N158 Y-6.5 Z3.0
N159 X87.5
N160 G01 X85.0 F50.0
N161 Z-3.5 F150.0
N162 G03 Y0 Z-10.0 J6.5 K0
N163 Y8.66 Z-5.0 J0 K10.0 F250.0
N164 Y0 Z10.0 J-8.66 K5.0
N165 Y-8.66 Z-5.0 J0 K-10.0
N166 Y0 Z-10.0 J8.66 K5.0
N167 Y3.894 Z-9.211 J0 K10.0
N168 Y7.35 Z-.692 J-2.531 K5.987 F750.0
N169 G01 Y4.819 Z5.294
N170 G00 X150.0
N171 G91 G28 Z0.0
N172 G28 X0.0 Y0.0
N173 G49

N174 G05.1 Q0
N175 M05
N176 M09
N177 M30
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