

([yyyy-mm-dd hh:mm:ss] 2020-12-04 12:11:39)

N1 G40 G17 G94 G49 G90 G21 G54
N2 G91 G28 Z0.0
N3 G28 X0.0 Y0.0
N4 T0 M06
N5 T0
N6 S1000 M03
N7 G05 P3
N8 M08
N9 G90 G00 X49. Y-30.
N10 Z100.
N11 Z52.5
N12 G01 Z50. F50.
N13 Y-23.5 F150.
N14 G17 G03 X42.5 Y-30. I0 J-6.5
N15 G02 X23.75 Y-40.8253 I-12.5 J0 F250.
N16 Y-19.1747 I6.25 J10.8253
N17 X42.5 Y-30. I6.25 J-10.8253
N18 G03 X49. Y-36.5 I6.5 J0 F750.
N19 G01 Y-30.
N20 G00 Z100.
N21 X-35. Y-44.
N22 Z52.5
N23 G01 Z50. F50.
N24 X-28.5 F150.
N25 G03 X-35. Y-37.5 I-6.5 J0
N26 G02 X-37.5 Y-35. I0 J2.5 F250.
N27 G01 Y-25.
N28 G02 X-35. Y-22.5 I2.5 J0
N29 G01 X-25.
N30 G02 X-22.5 Y-25. I0 J-2.5
N31 G01 Y-35.
N32 G02 X-25. Y-37.5 I-2.5 J0
N33 G01 X-35.
N34 G03 X-41.5 Y-44. I0 J-6.5 F750.
N35 G01 X-35.
N36 G00 Z100.
N37 M09
N38 G05 P0
N39 M05
N40 G49
N41 G91 G28 Z0.0
N42 G28 X0.0 Y0.0
N43 M06
N44 T0
N45 S1000 M03
N46 G05 P3
N47 M08
N48 G90 G00 X-38.3798 Y10.8563
N49 Z100.
N50 Z67.5
N51 G01 Y6.5262 Z65. F50.
N52 G17 G02 X-45. Y5.2786 I-11.6202 J43.4738
N53 G01 Y45. F100.
N54 X-38.3798 F250.
N55 Y6.5262
N56 G03 X-31.7596 Y8.8626 I-11.6202 J43.4738
N57 G01 Y45.
N58 X-25.1393

N59 Y12.4907
N60 G03 X-18.5191 Y17.8449 I-24.8607 J37.5093
N61 G01 Y45.
N62 X-11.8989
N63 Y26.0562
N64 G03 X-5.2786 Y45. I-38.1011 J23.9438
N65 G01 X-11.8989
N66 G00 Z100.
N67 Z67.5
N68 G01 Z65. F50.
N69 X-45. F250.
N70 Y5.2786
N71 G03 X-5.2786 Y45. I-5. J44.7214
N72 G01 X-15.8989
N73 G03 X-22.3989 Y38.5 I0 J-6.5 F750.
N74 G01 Y32.
N75 G00 Z100.
N76 X-6.9286 Y-6.9286
N77 Z72.
N78 G01 Z67. F50.
N79 Z51. F250.
N80 Z72.
N81 Y0
N82 Z67. F50.
N83 Z51. F250.
N84 Z72.
N85 Y6.9286
N86 Z67. F50.
N87 Z51. F250.
N88 Z72.
N89 X0
N90 Z67. F50.
N91 Z51. F250.
N92 Z72.
N93 X6.9286
N94 Z67. F50.
N95 Z51. F250.
N96 Z72.
N97 Y0
N98 Z67. F50.
N99 Z51. F250.
N100 Z72.
N101 X0
N102 Z67. F50.
N103 Z51. F250.
N104 Z72.
N105 X6.9286 Y-6.9286
N106 Z67. F50.
N107 Z51. F250.
N108 Z72.
N109 X0
N110 Z67. F50.
N111 Z51. F250.
N112 G00 Z100.
N113 G01 X145. Y3.528 F250.
N114 X145.4358 Z99.981
N115 X145.8682 Z99.924
N116 X146.2941 Z99.8296
N117 X146.7101 Z99.6985

N118 X147.1131 Z99.5315
N119 X147.5 Z99.3301
N120 X147.8679 Z99.0958
N121 X148.2139 Z98.8302
N122 X148.5355 Z98.5355
N123 X148.8302 Z98.2139
N124 X149.0958 Z97.8679
N125 X149.3301 Z97.5
N126 X149.5315 Z97.1131
N127 X149.6985 Z96.7101
N128 X149.8296 Z96.2941
N129 X149.924 Z95.8682
N130 X149.981 Z95.4358
N131 X150. Z95.
N132 Z1.8698
N133 G00 X87.5
N134 G01 X87.2222 Y3.278 Z2.2799 F50.
N135 X86.9444 Y2.9804 Z2.6571
N136 X86.6667 Y2.6398 Z2.9958
N137 X86.3889 Y2.2609 Z3.2911
N138 X86.1111 Y1.8493 Z3.5388
N139 X85.8333 Y1.4109 Z3.7353
N140 X85.5556 Y.9521 Z3.8777
N141 X85.2778 Y.4795 Z3.964
N142 X85. Y0 Z4.
N143 G19 G03 Y-3.4641 Z-2. J0 K-4. F100.
N144 Y3.4641 J3.4641 K2.
N145 Y0 Z4. J-3.4641 K2.
N146 G01 Z10. F250.
N147 G03 Y-8.6603 Z-5. J0 K-10.
N148 Y8.6603 J8.6603 K5.
N149 Y0 Z10. J-8.6603 K5.
N150 Y-3.8942 Z9.2106 J0 K-10.
N151 Y-7.3499 Z.6925 J2.5312 K-5.9869 F750.
N152 G01 Y-4.8186 Z-5.2944
N153 G00 X150.
N154 Y-6.5 Z3.
N155 X87.5
N156 G01 X85. F50.
N157 Z-3.5 F150.
N158 G03 Y0 Z-10. J6.5 K0
N159 Y8.6603 Z-5. J0 K10. F250.
N160 Y0 Z10. J-8.6603 K5.
N161 Y-8.6603 Z-5. J0 K-10.
N162 Y0 Z-10. J8.6603 K5.
N163 Y3.8942 Z-9.2106 J0 K10.
N164 Y7.3499 Z-.6925 J-2.5312 K5.9869 F750.
N165 G01 Y4.8186 Z5.2944
N166 G00 X150.
N167 G91 G28 Z0.0
N168 G28 X0.0 Y0.0
N169 G49
N170 G05 P0
N171 M05
N172 M09
N173 M30