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N1 G54

N2 M05

N3 T0

N4 G97 M03 S1000

N5 G18

N6 G98

N7 G01 X206.4 Z0 F50.

N8 X202.4 F150.

N9 X90.4 F250.

N10 X0

N11 X2.828 F750.

N12 X206.4 F250.

N13 F50.

N14 X202.4 F150.

N15 X90.4 F250.

N16 X93.228 F750.

N17 X206.4 F250.

N18 F50.

N19 X202.4 F150.

N20 X90.4 F250.

N21 X93.228 F750.

N22 X206.4 F250.

N23 F50.

N24 X202.4 F150.

N25 X90.4 F250.

N26 X93.228 F750.

N27 X206.4 F250.

N28 F50.

N29 X202.4 F150.

N30 X90.4 F250.

N31 X93.228 F750.

N32 X206.4 F250.

N33 F50.

N34 X202.4 F150.

N35 X109.487 F250.

N36 G03 X99.6 R10.4

N37 G01 X90.4

N38 X93.228 F750.

N39 X206.4 F250.

N40 F50.

N41 X202.4 F150.

N42 X114.464 F250.

N43 G03 X108.707 R10.4

N44 G01 X111.536 F750.

N45 X206.4 F250.

N46 F50.

N47 X202.4 F150.

N48 X117.376 F250.

N49 G03 X114.061 R10.4

N50 G01 X116.89 F750.

N51 X206.4 F250.

N52 F50.

N53 X202.4 F150.

N54 X119.169 F250.

N55 G03 X117.127 R10.4

N56 G01 X119.955 F750.

N57 X206.4 F250.

N58 F50.
N59 X202.4 F150.
N60 X120.137 F250.
N61 G03 X119.02 R10.4
N62 G01 X121.848 F750.
N63 X206.4 F250.
N64 F50.
N65 X202.4 F150.
N66 X120.4 F250.
N67 G03 X120.068 R10.4
N68 G01 X122.897 F750.
N69 X206.4 F250.
N70 F50.
N71 X202.4 F150.
N72 X120.4 F250.
N73 X123.228 F750.
N74 X206.4 F250.
N75 F50.
N76 X202.4 F150.
N77 X120.4 F250.
N78 X123.228 F750.
N79 X206.4 F250.
N80 F50.
N81 X202.4 F150.
N82 X152.431 F250.
N83 X149.931
N84 X120.4
N85 X123.228 F750.
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N87 F50.
N88 X202.4 F150.
N89 X156.181 F250.
N90 X152.031
N91 X154.86 F750.
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N93 F50.
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N102 G97
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N105 F250.
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N116 T0

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N122 F250.
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N129 M05
N130 M30
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