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[yyyy-mm-dd hh:mm:ss] 2020-12-04 12:37:27
G40 G17 G94 G49 G90 G80 G54
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T0
S1000 M03
G05.1 Q1
M08
G90 G00 X49. Y-30.
Z100.
Z52.5
G01 Z50. F50.
Y-23.5 F150.
G17 G03 X42.5 Y-30. I0 J-6.5
G02 X23.75 Y-40.8253 I-12.5 J0 F250.
Y-19.1747 I6.25 J10.8253
X42.5 Y-30. I6.25 J-10.8253
G03 X49. Y-36.5 I6.5 J0 F750.
G01 Y-30.
G00 Z100.
X-35. Y-44.
Z52.5
G01 Z50. F50.
X-28.5 F150.
G03 X-35. Y-37.5 I-6.5 J0
G02 X-37.5 Y-35. I0 J2.5 F250.
G01 Y-25.
G02 X-35. Y-22.5 I2.5 J0
G01 X-25.
G02 X-22.5 Y-25. I0 J-2.5
G01 Y-35.
G02 X-25. Y-37.5 I-2.5 J0
G01 X-35.
G03 X-41.5 Y-44. I0 J-6.5 F750.
G01 X-35.
G00 Z100.
M09
G61
G49
G91 G28 Z0.0
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M06
T0
S1000 M03
G05.1 Q1
M08
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Z100.
Z67.5
G01 Y6.5262 Z65. F50.
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G01 Y45. F100.
X-38.3798 F250.
Y6.5262
G03 X-31.7596 Y8.8626 I-11.6202 J43.4738
G01 Y45.
X-25.1393

Y12.4907
G03 X-18.5191 Y17.8449 I-24.8607 J37.5093
G01 Y45.
X-11.8989
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G00 Z100.
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X-45. F250.
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G01 X-15.8989
G03 X-22.3989 Y38.5 I0 J-6.5 F750.
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G00 Z100.
X-6.9286 Y-6.9286
Z72.
G01 Z67. F50.
Z51. F250.
Z72.
Y0
Z67. F50.
Z51. F250.
Z72.
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Z67. F50.
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Z72.
X0
Z67. F50.
Z51. F250.
Z72.
X6.9286
Z67. F50.
Z51. F250.
Z72.
Y0
Z67. F50.
Z51. F250.
Z72.
X0
Z67. F50.
Z51. F250.
Z72.
X6.9286 Y-6.9286
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Z51. F250.
Z72.
X0
Z67. F50.
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G00 Z100.
G01 X145. Y3.528 F250.
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X145.8682 Z99.924
X146.2941 Z99.8296
X146.7101 Z99.6985

X147.1131 Z99.5315
X147.5 Z99.3301
X147.8679 Z99.0958
X148.2139 Z98.8302
X148.5355 Z98.5355
X148.8302 Z98.2139
X149.0958 Z97.8679
X149.3301 Z97.5
X149.5315 Z97.1131
X149.6985 Z96.7101
X149.8296 Z96.2941
X149.924 Z95.8682
X149.981 Z95.4358
X150. Z95.
Z1.8698
G00 X87.5
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X86.9444 Y2.9804 Z2.6571
X86.6667 Y2.6398 Z2.9958
X86.3889 Y2.2609 Z3.2911
X86.1111 Y1.8493 Z3.5388
X85.8333 Y1.4109 Z3.7353
X85.5556 Y.9521 Z3.8777
X85.2778 Y.4795 Z3.964
X85. Y0 Z4.
G19 G03 Y-3.4641 Z-2. J0 K-4. F100.
Y3.4641 J3.4641 K2.
Y0 Z4. J-3.4641 K2.
G01 Z10. F250.
G03 Y-8.6603 Z-5. J0 K-10.
Y8.6603 J8.6603 K5.
Y0 Z10. J-8.6603 K5.
Y-3.8942 Z9.2106 J0 K-10.
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G00 X150.
Y-6.5 Z3.
X87.5
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Z-3.5 F150.
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Y8.6603 Z-5. J0 K10. F250.
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Y-8.6603 Z-5. J0 K-10.
Y0 Z-10. J8.6603 K5.
Y3.8942 Z-9.2106 J0 K10.
Y7.3499 Z-.6925 J-2.5312 K5.9869 F750.
G01 Y4.8186 Z5.2944
G00 X150.
G91 G28 Z0.0
G28 X0.0 Y0.0
G49
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M05
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%