

%
O Z W _M A Z A K _M I L L _T U R N
([yyyy-mm-dd hh:mm:ss] 2021-02-05 10:11:33)
G21
M05
T0
G97 S1000 M03
G18
G98
G01 X206.4 Z0 F50.
X202.4 F150.
X90.4 F250.
X0
X2.828 F750.
X206.4 F250.
F50.
X202.4 F150.
X90.4 F250.
X93.228 F750.
X206.4 F250.
F50.
X202.4 F150.
X90.4 F250.
X93.228 F750.
X206.4 F250.
F50.
X202.4 F150.
X90.4 F250.
X93.228 F750.
X206.4 F250.
F50.
X202.4 F150.
X109.487 F250.
G03 X99.6 R10.4
G01 X90.4
X93.228 F750.
X206.4 F250.
F50.
X202.4 F150.
X114.464 F250.
G03 X108.707 R10.4
G01 X111.536 F750.
X206.4 F250.
F50.
X202.4 F150.
X117.376 F250.
G03 X114.061 R10.4
G01 X116.89 F750.
X206.4 F250.
F50.
X202.4 F150.
X119.169 F250.
G03 X117.127 R10.4
G01 X119.955 F750.

X206.4 F250.
F50.
X202.4 F150.
X120.137 F250.
G03 X119.02 R10.4
G01 X121.848 F750.
X206.4 F250.
F50.
X202.4 F150.
X120.4 F250.
G03 X120.068 R10.4
G01 X122.897 F750.
X206.4 F250.
F50.
X202.4 F150.
X120.4 F250.
X123.228 F750.
X206.4 F250.
F50.
X202.4 F150.
X120.4 F250.
X123.228 F750.
X206.4 F250.
F50.
X202.4 F150.
X152.431 F250.
X149.931
X120.4
X123.228 F750.
X206.4 F250.
F50.
X202.4 F150.
X156.181 F250.
X152.031
X154.86 F750.
X206.4 F250.
F50.
X202.4 F150.
X200.4 F250.
X178.779
X169.6
X159.931
X155.781
X158.61 F750.
X206.4 F250.
G97
X204.0 F50.
X200.0 F150.
F250.
X159.531
X149.531
X120.0
G03 X99.209 R10.4
G01 X90.0
X- .622
X2.206 F750.
X204.0 F250.
G28 U0.0 W0.0
M05

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T0
G97 S1000 M03
G18
G98
G01 X171.6 Z0
X170.4 F150.
F250.
X170.8
X170.0
F150.
F250.
X172.0
G28 U0.0 W0.0
M05
M30
%
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