

%
([yyyy-mm-dd hh:mm:ss] 2020-12-04 12:40:47)
N1 G40 G17 G94 G49 G90 G21 G54
N2 G91 G28 Z0.0
N3 G28 X0.0 Y0.0
N4 T0 M06
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N5 S1000
N6 M03
N7 M08
N8 S1000
N9 G90 G00 X49.0 Y-30.0
N10 Z100.0
N11 Z52.5
N12 G01 Z50.0 F50.0
N13 Y-23.5 F150.0
N14 G17 G03 X42.5 Y-30.0 I0 J-6.5
N15 G02 X23.75 Y-40.825 I-12.5 J0 F250.0
N16 Y-19.175 I6.25 J10.825
N17 X42.5 Y-30.0 I6.25 J-10.825
N18 G03 X49.0 Y-36.5 I6.5 J0 F750.0
N19 G01 Y-30.0
N20 G00 Z100.0
N21 X-35.0 Y-44.0
N22 Z52.5
N23 G01 Z50.0 F50.0
N24 X-28.5 F150.0
N25 G03 X-35.0 Y-37.5 I-6.5 J0
N26 G02 X-37.5 Y-35.0 I0 J2.5 F250.0
N27 G01 Y-25.0
N28 G02 X-35.0 Y-22.5 I2.5 J0
N29 G01 X-25.0
N30 G02 X-22.5 Y-25.0 I0 J-2.5
N31 G01 Y-35.0
N32 G02 X-25.0 Y-37.5 I-2.5 J0
N33 G01 X-35.0
N34 G03 X-41.5 Y-44.0 I0 J-6.5 F750.0
N35 G01 X-35.0
N36 G00 Z100.0
N37 M09
N38 M05
N39 G49
N40 G91 G28 Z0.0
N41 G28 X0.0 Y0.0
N42 M06
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N43 S1000
N44 M03
N45 M08
N46 S1000
N47 G90 G00 X-38.38 Y10.856
N48 Z100.0
N49 Z67.5
N50 G01 Y6.526 Z65.0 F50.0
N51 G17 G02 X-45.0 Y5.279 I-11.62 J43.474
N52 G01 Y45.0 F100.0
N53 X-38.38 F250.0
N54 Y6.526
N55 G03 X-31.76 Y8.863 I-11.62 J43.474

N56 G01 Y45.0
N57 X-25.139
N58 Y12.491
N59 G03 X-18.519 Y17.845 I-24.861 J37.509
N60 G01 Y45.0
N61 X-11.899
N62 Y26.056
N63 G03 X-5.279 Y45.0 I-38.101 J23.944
N64 G01 X-11.899
N65 G00 Z100.0
N66 Z67.5
N67 G01 Z65.0 F50.0
N68 X-45.0 F250.0
N69 Y5.279
N70 G03 X-5.279 Y45.0 I-5.0 J44.721
N71 G01 X-15.899
N72 G03 X-22.399 Y38.5 I0 J-6.5 F750.0
N73 G01 Y32.0
N74 G00 Z100.0
N75 X-6.929 Y-6.929
N76 Z72.0
N77 G01 Z67.0 F50.0
N78 Z51.0 F250.0
N79 Z72.0
N80 Y0
N81 Z67.0 F50.0
N82 Z51.0 F250.0
N83 Z72.0
N84 Y6.929
N85 Z67.0 F50.0
N86 Z51.0 F250.0
N87 Z72.0
N88 X0
N89 Z67.0 F50.0
N90 Z51.0 F250.0
N91 Z72.0
N92 X6.929
N93 Z67.0 F50.0
N94 Z51.0 F250.0
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N96 Y0
N97 Z67.0 F50.0
N98 Z51.0 F250.0
N99 Z72.0
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N101 Z67.0 F50.0
N102 Z51.0 F250.0
N103 Z72.0
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N106 Z51.0 F250.0
N107 Z72.0
N108 X0
N109 Z67.0 F50.0
N110 Z51.0 F250.0
N111 G00 Z100.0
N112 G01 X145.0 Y3.528
N113 X145.436 Z99.981
N114 X145.868 Z99.924

N115 X146.294 Z99.83
N116 X146.71 Z99.698
N117 X147.113 Z99.532
N118 X147.5 Z99.33
N119 X147.868 Z99.096
N120 X148.214 Z98.83
N121 X148.536 Z98.536
N122 X148.83 Z98.214
N123 X149.096 Z97.868
N124 X149.33 Z97.5
N125 X149.532 Z97.113
N126 X149.698 Z96.71
N127 X149.83 Z96.294
N128 X149.924 Z95.868
N129 X149.981 Z95.436
N130 X150.0 Z95.0
N131 Z1.87
N132 G00 X87.5
N133 G01 X87.222 Y3.278 Z2.28 F50.0
N134 X86.944 Y2.98 Z2.657
N135 X86.667 Y2.64 Z2.996
N136 X86.389 Y2.261 Z3.291
N137 X86.111 Y1.849 Z3.539
N138 X85.833 Y1.411 Z3.735
N139 X85.556 Y.952 Z3.878
N140 X85.278 Y.48 Z3.964
N141 X85.0 Y0 Z4.0
N142 G19 G03 Y-3.464 Z-2.0 J0 K-4.0 F100.0
N143 Y3.464 J3.464 K2.0
N144 Y0 Z4.0 J-3.464 K2.0
N145 G01 Z10.0 F250.0
N146 G03 Y-8.66 Z-5.0 J0 K-10.0
N147 Y8.66 J8.66 K5.0
N148 Y0 Z10.0 J-8.66 K5.0
N149 Y-3.894 Z9.211 J0 K-10.0
N150 Y-7.35 Z.692 J2.531 K-5.987 F750.0
N151 G01 Y-4.819 Z-5.294
N152 G00 X150.0
N153 Y-6.5 Z3.0
N154 X87.5
N155 G01 X85.0 F50.0
N156 Z-3.5 F150.0
N157 G03 Y0 Z-10.0 J6.5 K0
N158 Y8.66 Z-5.0 J0 K10.0 F250.0
N159 Y0 Z10.0 J-8.66 K5.0
N160 Y-8.66 Z-5.0 J0 K-10.0
N161 Y0 Z-10.0 J8.66 K5.0
N162 Y3.894 Z-9.211 J0 K10.0
N163 Y7.35 Z-.692 J-2.531 K5.987 F750.0
N164 G01 Y4.819 Z5.294
N165 G00 X150.0
N166 G91 G28 Z0.0
N167 G28 X0.0 Y0.0
N168 G49
N169 M05
N170 M09
N171 M30
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