

%
OZW_OKUMA_3X
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G56 Z100. H0
Z52.5
G01 Z50. F50
Y-23.5 F150
G17 G03 X42.5 Y-30. I0 J-6.5
G02 X23.75 Y-40.8253 I-12.5 J0 F250
Y-19.1747 I6.25 J10.8253
X42.5 Y-30. I6.25 J-10.8253
G03 X49. Y-36.5 I6.5 J0 F750
G01 Y-30.
G00 Z100.
X-35. Y-44.
Z52.5
G01 Z50. F50
X-28.5 F150
G03 X-35. Y-37.5 I-6.5 J0
G02 X-37.5 Y-35. I0 J2.5 F250
G01 Y-25.
G02 X-35. Y-22.5 I2.5 J0
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G02 X-22.5 Y-25. I0 J-2.5
G01 Y-35.
G02 X-25. Y-37.5 I-2.5 J0
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G00 Z100.
M09
M05
T0 M06
S1000
M03
M08
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Z67.5
G01 Y6.5262 Z65. F50
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G01 Y45. F100
X-38.3798 F250
Y6.5262
G03 X-31.7596 Y8.8626 I-11.6202 J43.4738
G01 Y45.
X-25.1393
Y12.4907
G03 X-18.5191 Y17.8449 I-24.8607 J37.5093
G01 Y45.
X-11.8989

Y26.0562
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G00 Z100.
Z67.5
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X-45. F250
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G03 X-22.3989 Y38.5 I0 J-6.5 F750
G01 Y32.
G00 Z100.
X-6.9286 Y-6.9286
Z72.
G01 Z67. F50
Z51. F250
Z72.
Y0
Z67. F50
Z51. F250
Z72.
Y6.9286
Z67. F50
Z51. F250
Z72.
X0
Z67. F50
Z51. F250
Z72.
X6.9286
Z67. F50
Z51. F250
Z72.
Y0
Z67. F50
Z51. F250
Z72.
X0
Z67. F50
Z51. F250
Z72.
X6.9286 Y-6.9286
Z67. F50
Z51. F250
Z72.
X0
Z67. F50
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G00 Z100.
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X145.8682 Z99.924
X146.2941 Z99.8296
X146.7101 Z99.6985
X147.1131 Z99.5315
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X148.2139 Z98.8302

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X148.8302 Z98.2139
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X149.8296 Z96.2941
X149.924 Z95.8682
X149.981 Z95.4358
X150. Z95.
Z1.8698
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X86.9444 Y2.9804 Z2.6571
X86.6667 Y2.6398 Z2.9958
X86.3889 Y2.2609 Z3.2911
X86.1111 Y1.8493 Z3.5388
X85.8333 Y1.4109 Z3.7353
X85.5556 Y.9521 Z3.8777
X85.2778 Y.4795 Z3.964
X85. Y0 Z4.
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Y0 Z4. J-3.4641 K2.
G01 Z10. F250
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Y8.6603 J8.6603 K5.
Y0 Z10. J-8.6603 K5.
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G01 Y-4.8186 Z-5.2944
G00 X150.
Y-6.5 Z3.
X87.5
G01 X85. F50
Z-3.5 F150
G03 Y0 Z-10. J6.5 K0
Y8.6603 Z-5. J0 K10. F250
Y0 Z10. J-8.6603 K5.
Y-8.6603 Z-5. J0 K-10.
Y0 Z-10. J8.6603 K5.
Y3.8942 Z-9.2106 J0 K10.
Y7.3499 Z-.6925 J-2.5312 K5.9869 F750
G01 Y4.8186 Z5.2944
G00 X150.
M05
M09
M30
%