

%
O1000
([yyyy-mm-dd hh:mm:ss] 2020-12-04 12:48:39)
N1 (PROGRAMMED BY AUTHOR)
N2 (TOOL 0 IS 5 MM FLAT ENDMILL.)
N3 (SHAPE PARAMETERS)
N4 T0000
N5 S1000 M03
N6 M08
N7 (OPERATION - PROFILECUT 1)
N8 (TACTIC - PROFILECUT 1)
N9 (PLAN - G CODE GALLERY TEST PART_CAM)
N10 (FILE - G CODE GALLERY TEST PART.Z3)
N11 G98 G00 X-60.0 Z49.0
N12 G01 F50.0
N13 X-47.0 F150.0
N14 G03 X-60.0 Z42.5 R6.5
N15 G02 X-81.651 Z23.75 R12.5 F250.0
N16 X-38.349 R12.5
N17 X-60.0 Z42.5 R12.5
N18 G03 X-73.0 Z49.0 R6.5 F750.0
N19 G01 X-60.0
N20 G00
N21 (OPERATION - PROFILECUT 2)
N22 (TACTIC - PROFILECUT 2)
N23 (PLAN - G CODE GALLERY TEST PART_CAM)
N24 (FILE - G CODE GALLERY TEST PART.Z3)
N25 X-88.0 Z-35.0
N26 G01 F50.0
N27 Z-28.5 F150.0
N28 G03 X-75.0 Z-35.0 R6.5
N29 G02 X-70.0 Z-37.5 R2.5 F250.0
N30 G01 X-50.0
N31 G02 X-45.0 Z-35.0 R2.5
N32 G01 Z-25.0
N33 G02 X-50.0 Z-22.5 R2.5
N34 G01 X-70.0
N35 G02 X-75.0 Z-25.0 R2.5
N36 G01 Z-35.0
N37 G03 X-88.0 Z-41.5 R6.5 F750.0
N38 G01 Z-35.0
N39 G00
N40 T0000
N41 M09
N42 (TOOL 0 IS 10 MM FLAT ENDMILL.)
N43 (SHAPE PARAMETERS)
N44 T0000
N45 S1000 M03
N46 M08
N47 (OPERATION - ZIGZAGCUT 1)
N48 (TACTIC - ZIGZAGCUT 1)
N49 (PLAN - G CODE GALLERY TEST PART_CAM)
N50 (FILE - G CODE GALLERY TEST PART.Z3)
N51 G00 X21.713 Z-38.38
N52 G01 X13.052 F50.0
N53 G02 X10.557 Z-45.0 R45.0
N54 G01 X90.0 F100.0
N55 Z-38.38 F250.0
N56 X13.052

N57 G03 X17.725 Z-31.76 R45.0
N58 G01 X90.0
N59 Z-25.139
N60 X24.981
N61 G03 X35.69 Z-18.519 R45.0
N62 G01 X90.0
N63 Z-11.899
N64 X52.112
N65 G03 X90.0 Z-5.279 R45.0
N66 G01 Z-11.899
N67 G00
N68 G01 F50.0
N69 Z-45.0 F250.0
N70 X10.557
N71 G03 X90.0 Z-5.279 R45.0
N72 G01 Z-15.899
N73 G03 X77.0 Z-22.399 R6.5 F750.0
N74 G01 X64.0
N75 G00
N76 (OPERATION - ROUGH PLUNGE 1)
N77 (TACTIC - ROUGH PLUNGE 1)
N78 (PLAN - G CODE GALLERY TEST PART_CAM)
N79 (FILE - G CODE GALLERY TEST PART.Z3)
N80 X-13.857 Z-6.929
N81 G01 F50.0
N82 F250.0
N83 X0
N84 F50.0
N85 F250.0
N86 X13.857
N87 F50.0
N88 F250.0
N89 Z0
N90 F50.0
N91 F250.0
N92 Z6.929
N93 F50.0
N94 F250.0
N95 X0
N96 F50.0
N97 F250.0
N98 Z0
N99 F50.0
N100 F250.0
N101 X-13.857 Z6.929
N102 F50.0
N103 F250.0
N104 Z0
N105 F50.0
N106 F250.0
N107 G00
N108 (OPERATION - INTERPATH 1)
N109 (TACTIC - INTERPATH 1)
N110 (PLAN - G CODE GALLERY TEST PART_CAM)
N111 (FILE - G CODE GALLERY TEST PART.Z3)
N112 G01 X7.056 Z145.0 F250.0
N113 Z145.436
N114 Z145.868
N115 Z146.294

N116 Z146.71
N117 Z147.113
N118 Z147.5
N119 Z147.868
N120 Z148.214
N121 Z148.536
N122 Z148.83
N123 Z149.096
N124 Z149.33
N125 Z149.532
N126 Z149.698
N127 Z149.83
N128 Z149.924
N129 Z149.981
N130 Z150.0
N131 (OPERATION - SPIRALCUT 1)
N132 (TACTIC - SPIRALCUT 1)
N133 (PLAN - G CODE GALLERY TEST PART_CAM)
N134 (FILE - G CODE GALLERY TEST PART.Z3)
N135 G00 Z87.5
N136 G01 X6.556 Z87.222 F50.0
N137 X5.961 Z86.944
N138 X5.28 Z86.667
N139 X4.522 Z86.389
N140 X3.699 Z86.111
N141 X2.822 Z85.833
N142 X1.904 Z85.556
N143 X.959 Z85.278
N144 X0 Z85.0
N145 G03 X-6.928 R4.0 F100.0
N146 X6.928 R4.0
N147 X0 R4.0
N148 G01 F250.0
N149 G03 X-17.321 R10.0
N150 X17.321 R10.0
N151 X0 R10.0
N152 X-7.788 R10.0
N153 X-14.7 R6.5 F750.0
N154 G01 X-9.637
N155 G00 Z150.0
N156 X-13.0
N157 Z87.5
N158 G01 Z85.0 F50.0
N159 F150.0
N160 G03 X0 R6.5
N161 X17.321 R10.0 F250.0
N162 X0 R10.0
N163 X-17.321 R10.0
N164 X0 R10.0
N165 X7.788 R10.0
N166 X14.7 R6.5 F750.0
N167 G01 X9.637
N168 G00 Z150.0
N169 M05
N170 T0000
N171 M09
N172 (END OF PROGRAM.)
N173 M30
%