

```
%***** ,MX--,
N10 G17 G00 G90 G05
N20 G51 E0.01
N30 G54
N40 T0 M06
N50 T0
N60 S1000 M03
N70 G90 G00 X49. Y-30.
N80 Z100. M08
N90 Z52.5
N100 G01 Z50. F50
N110 Y-23.5 F150
N120 G17 G03 X42.5 Y-30. I0 J-7
N130 G02 X23.75 Y-40.825 I-12.5 J0 F250
N140 Y-19.175 I6.25 J11
N150 X42.5 Y-30. I6.25 J-11
N160 G03 X49. Y-36.5 I6.5 J0 F750
N170 G01 Y-30.
N180 G00 Z100.
N190 X-35. Y-44.
N200 Z52.5
N210 G01 Z50. F50
N220 X-28.5 F150
N230 G03 X-35. Y-37.5 I-6.5 J0
N240 G02 X-37.5 Y-35. I0 J3 F250
N250 G01 Y-25.
N260 G02 X-35. Y-22.5 I2.5 J0
N270 G01 X-25.
N280 G02 X-22.5 Y-25. I0 J-3
N290 G01 Y-35.
N300 G02 X-25. Y-37.5 I-2.5 J0
N310 G01 X-35.
N320 G03 X-41.5 Y-44. I0 J-7 F750
N330 G01 X-35.
N340 G00 Z100.
N350 M09
N360 G91 G53 Z0
N370 G90
N380 T0 M06
N390 T0
N400 S1000 M03
N410 G90 G00 X-38.38 Y10.856
N420 Z100. M08
N430 Z67.5
N440 G01 Y6.526 Z65. F50
N450 G17 G02 X-45. Y5.279 I-11.62 J43
N460 G01 Y45. F100
N470 X-38.38 F250
N480 Y6.526
N490 G03 X-31.76 Y8.863 I-11.62 J43
N500 G01 Y45.
N510 X-25.139
N520 Y12.491
N530 G03 X-18.519 Y17.845 I-24.861 J38
N540 G01 Y45.
N550 X-11.899
N560 Y26.056
N570 G03 X-5.279 Y45. I-38.101 J24
N580 G01 X-11.899
```

N590 G00 Z100.  
N600 Z67.5  
N610 G01 Z65. F50  
N620 X-45. F250  
N630 Y5.279  
N640 G03 X-5.279 Y45. I-5. J45  
N650 G01 X-15.899  
N660 G03 X-22.399 Y38.5 I0 J-7 F750  
N670 G01 Y32.  
N680 G00 Z100.  
N690 X-6.929 Y-6.929  
N700 Z72.  
N710 G01 Z67. F50  
N720 Z51. F250  
N730 Z72.  
N740 Y0  
N750 Z67. F50  
N760 Z51. F250  
N770 Z72.  
N780 Y6.929  
N790 Z67. F50  
N800 Z51. F250  
N810 Z72.  
N820 X0  
N830 Z67. F50  
N840 Z51. F250  
N850 Z72.  
N860 X6.929  
N870 Z67. F50  
N880 Z51. F250  
N890 Z72.  
N900 Y0  
N910 Z67. F50  
N920 Z51. F250  
N930 Z72.  
N940 X0  
N950 Z67. F50  
N960 Z51. F250  
N970 Z72.  
N980 X6.929 Y-6.929  
N990 Z67. F50  
N1000 Z51. F250  
N1010 Z72.  
N1020 X0  
N1030 Z67. F50  
N1040 Z51. F250  
N1050 G00 Z100.  
N1060 G01 X145. Y3.528 F250  
N1070 X145.436 Z99.981  
N1080 X145.868 Z99.924  
N1090 X146.294 Z99.83  
N1100 X146.71 Z99.698  
N1110 X147.113 Z99.532  
N1120 X147.5 Z99.33  
N1130 X147.868 Z99.096  
N1140 X148.214 Z98.83  
N1150 X148.536 Z98.536  
N1160 X148.83 Z98.214  
N1170 X149.096 Z97.868

N1180 X149.33 Z97.5  
N1190 X149.532 Z97.113  
N1200 X149.698 Z96.71  
N1210 X149.83 Z96.294  
N1220 X149.924 Z95.868  
N1230 X149.981 Z95.436  
N1240 X150. Z95.  
N1250 Z1.87  
N1260 G00 X87.5  
N1270 G01 X87.222 Y3.278 Z2.28 F50  
N1280 X86.944 Y2.98 Z2.657  
N1290 X86.667 Y2.64 Z2.996  
N1300 X86.389 Y2.261 Z3.291  
N1310 X86.111 Y1.849 Z3.539  
N1320 X85.833 Y1.411 Z3.735  
N1330 X85.556 Y.952 Z3.878  
N1340 X85.278 Y.48 Z3.964  
N1350 X85. Y0 Z4.  
N1360 G19 G03 Y-3.464 Z-2. J0 K-4. F100  
N1370 Y3.464 J3 K2.  
N1380 Y0 Z4. J-3 K2.  
N1390 G01 Z10. F250  
N1400 G03 Y-8.66 Z-5. J0 K-10.  
N1410 Y8.66 J9 K5.  
N1420 Y0 Z10. J-9 K5.  
N1430 Y-3.894 Z9.211 J0 K-10.  
N1440 Y-7.35 Z.692 J3 K-5.987 F750  
N1450 G01 Y-4.819 Z-5.294  
N1460 G00 X150.  
N1470 Y-6.5 Z3.  
N1480 X87.5  
N1490 G01 X85. F50  
N1500 Z-3.5 F150  
N1510 G03 Y0 Z-10. J7 K0  
N1520 Y8.66 Z-5. J0 K10. F250  
N1530 Y0 Z10. J-9 K5.  
N1540 Y-8.66 Z-5. J0 K-10.  
N1550 Y0 Z-10. J9 K5.  
N1560 Y3.894 Z-9.211 J0 K10.  
N1570 Y7.35 Z-.692 J-3 K5.987 F750  
N1580 G01 Y4.819 Z5.294  
N1590 G00 X150.  
N1600 G91 G53 Z0 M05  
N1610 G91 G53 X0 Y0 M09  
N1620 M30  
%