

G91G28Z0  
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G61.1  
M08  
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Z52.5  
G01Z50.F50.  
Y-23.5F150.  
G17G03X42.5Y-30.I0J-6.5  
G02X23.75Y-40.825I-12.5J0F250.  
Y-19.175I6.25J10.825  
X42.5Y-30.I6.25J-10.825  
G03X49.Y-36.5I6.5J0F750.  
G01Y-30.  
G00Z100.  
X-35.Y-44.  
Z52.5  
G01Z50.F50.  
X-28.5F150.  
G03X-35.Y-37.5I-6.5J0  
G02X-37.5Y-35.I0J2.5F250.  
G01Y-25.  
G02X-35.Y-22.5I2.5J0  
G01X-25.  
G02X-22.5Y-25.I0J-2.5  
G01Y-35.  
G02X-25.Y-37.5I-2.5J0  
G01X-35.  
G03X-41.5Y-44.I0J-6.5F750.  
G01X-35.  
G00Z100.  
M09  
G91G28Z0  
G90G64  
T0M06  
G61.1  
M08  
G90G00X-38.38Y10.856S1000M03  
Z100.  
Z67.5  
G01Y6.526Z65.F50.  
G17G02X-45.Y5.279I-11.62J43.474  
G01Y45.F100.  
X-38.38F250.  
Y6.526  
G03X-31.76Y8.863I-11.62J43.474  
G01Y45.  
X-25.139  
Y12.491  
G03X-18.519Y17.845I-24.861J37.509  
G01Y45.  
X-11.899  
Y26.056  
G03X-5.279Y45.I-38.101J23.944  
G01X-11.899  
G00Z100.  
Z67.5

G01Z65.F50.  
X-45.F250.  
Y5.279  
G03X-5.279Y45.I-5.J44.721  
G01X-15.899  
G03X-22.399Y38.5I0J-6.5F750.  
G01Y32.  
G00Z100.  
X-6.929Y-6.929  
Z72.  
G01Z67.F50.  
Z51.F250.  
Z72.  
Y0  
Z67.F50.  
Z51.F250.  
Z72.  
Y6.929  
Z67.F50.  
Z51.F250.  
Z72.  
X0  
Z67.F50.  
Z51.F250.  
Z72.  
X6.929  
Z67.F50.  
Z51.F250.  
Z72.  
Y0  
Z67.F50.  
Z51.F250.  
Z72.  
X0  
Z67.F50.  
Z51.F250.  
Z72.  
X6.929Y-6.929  
Z67.F50.  
Z51.F250.  
Z72.  
X0  
Z67.F50.  
Z51.F250.  
G00Z100.  
G01X145.Y3.528F250.  
X145.436Z99.981  
X145.868Z99.924  
X146.294Z99.83  
X146.71Z99.698  
X147.113Z99.532  
X147.5Z99.33  
X147.868Z99.096  
X148.214Z98.83  
X148.536Z98.536  
X148.83Z98.214  
X149.096Z97.868  
X149.33Z97.5  
X149.532Z97.113

X149.698Z96.71  
X149.83Z96.294  
X149.924Z95.868  
X149.981Z95.436  
X150.Z95.  
Z1.87  
G00X87.5  
G01X87.222Y3.278Z2.28F50.  
X86.944Y2.98Z2.657  
X86.667Y2.64Z2.996  
X86.389Y2.261Z3.291  
X86.111Y1.849Z3.539  
X85.833Y1.411Z3.735  
X85.556Y.952Z3.878  
X85.278Y.48Z3.964  
X85.Y0Z4.  
G19G03Y-3.464Z-2.J0K-4.F100.  
Y3.464J3.464K2.  
Y0Z4.J-3.464K2.  
G01Z10.F250.  
G03Y-8.66Z-5.J0K-10.  
Y8.66J8.66K5.  
Y0Z10.J-8.66K5.  
Y-3.894Z9.211J0K-10.  
Y-7.35Z.692J2.531K-5.987F750.  
G01Y-4.819Z-5.294  
G00X150.  
Y-6.5Z3.  
X87.5  
G01X85.F50.  
Z-3.5F150.  
G03Y0Z-10.J6.5K0  
Y8.66Z-5.J0K10.F250.  
Y0Z10.J-8.66K5.  
Y-8.66Z-5.J0K-10.  
Y0Z-10.J8.66K5.  
Y3.894Z-9.211J0K10.  
Y7.35Z-.692J-2.531K5.987F750.  
G01Y4.819Z5.294  
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G64  
M30  
%